

*Wingard  
must pay*

**NEW PART'S LIST  
FOR  
MERCURY MODELS  
Manufactured 1939-1953**

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**Condensed in Chart Form  
and  
Converted to New Parts' Numbers  
March 15, 1955**

When ordering Parts, specify part number,  
description, serial number and model number.



## "K" MODEL SECTION SERIAL NUMBER AND INDEX SHEET

PARTS FOR MODELS ARE ARRANGED BY SERIAL NUMBERS

Locate the serial number of the motor in the following table and order from the part's list under the column indicated for that serial number.

KB4-1 ----- 93176 thru 94425  
                   95183 thru 95317  
                   95721 and 95722  
                   95983 thru 95989  
 KB4 ----- Any KB4 Not Listed under KB4-1  
 KD4-1 ----- 95318 thru 123637

KD4-2 ----- 123638 thru 124298  
 KD4-3 ----- 131388 thru 131765  
 KD4S ----- 161001 thru 164993  
 KD3-1 ----- Any KD3 Equipped with Eiseman Magneto  
 KD3-2 ----- Any KD3 Equipped with Scintilla Magneto  
 KE3-1 ----- 234324 thru 238423  
 KE3-2 ----- 238424 thru 334553

Due to similarity between old Mercury and Wizard models, the old Wizard parts' lists are being discontinued. For similarity of Mercury-Wizard models, refer to the chart below:

MERCURY	WIZARD	MERCURY	WIZARD
K1 -----	WA2	KB4 -----	WB4
K2 -----	WA3	KD4 -----	WD4
K4-K5 -----	WA6	KD4S -----	WD4S
KB1 -----	WB2	KD3 -----	WD3
K2-KB2-KB3 -----	WB3	KD3S -----	WD3S
KB5 -----	WB6		

*WA-4*

REVISED MARCH ----- 1955



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
904-271A1	Crankcase Ass'y															1	1	1	1	
905-272A1	Crankcase Ass'y													1						
906-294A1	Crankcase Ass'y*	1	1	1			1	1	1	1										
904-271A2	Crankcase Ass'y									1	1	1								
907-295A1	Crankcase Ass'y				1	1														
909-302A2	Crankcase Ass'y														1					1
23-21654	Bushing, Upper (Bronze)				1	1				1	1	1								
31-21638	Bearing, Upper Needle													2		2	2	2	2	2
31-21739	Bearing, Upper Needle														-1-					
26-21642	Seal, Oil	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
23-21655	Spacer, Upper Needle Bearing															1	1	1	1	
21656	Jet, Bleeder									1	1	1				1	1	1	1	
17-20760	Pin, Groove																			1
12-21736	Washer, Upper Thrust													1	1					1
21672	Plate, Crankcase Cover										1	1	1			1	1	1	1	
27-21673	Gasket, Crankcase Cover										1	1	1			1	1	1	1	
10-21562	Screw, Crankcase Cover										4	4	4			4	4	4	4	
21737	Venturi (Rubber)										1	1	1			1	1	1	1	
1114-310A1	Bottom Ass'y Crankcase													1	1					1
1114-303A1	Bottom Ass'y Crankcase										1					1	1	1	1	
1114-300A1	Bottom Ass'y Crankcase				1	1														
1114-299A1	Bottom Ass'y Crankcase									1		1								
31-21638	Bearing, Lower Needle										1					1	1	1	1	
31-21739	Bearing, Lower Needle													1	-1-					1
26-21818A1	Seal Ass'y, Oil				1	1					1			1	1	1	1	1	1	1
26-21818	Seal, Oil				1	1					1			1	1	1	1	1	1	1
21675	Retainer, Oil Seal				1	1					1			1	1	1	1	1	1	1
12-21735	Washer, Lower Thrust													1	-1-					
12-23078	Washer, Lower Thrust																			1
27-21674	Gasket, Crankcase Bottom	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
10-21338	Screw, Crankcase Bottom	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
10-20098	Screw, Crankcase Bottom																			2
13-21272	Washer, Crankcase Bottom	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
15-21820	Shim (Optional)						1	1	1	1	1	1	1			1	1	1	1	
21657A1	Body, Reed Valve Ass'y														1					1
21821A1	Body, Reed Valve Ass'y							1		1				1						
21821	Body, Inlet Valve							1		1				1						
21657	Body, Inlet Valve																			1
34-21662	Reed, Inlet Valve							1		1	2	2	2	1	1	2	2	2	2	1
34-21294	Plate, Reed Stop							1		1	2	2	2	1	1	2	2	2	2	1
10-21296	Screw, Reed Attaching							1		1	2	2	2	2	2	2	2	2	2	1
21657	Body, Reed Valve														1					1
21909A1	Body, Reed Valve Ass'y		1	1						1										
21817	Body, Reed Valve		1	1						1										
34-21816	Reed, Inlet Valve		1	1	2	2				1										
10-20037	Screw, Reed Attaching		2	2	4	4				2										
21815	Bar, Inlet Reed Valve		1	1	2	2				1										
515-844	Bearing, Center Main				1	1														

\* Includes Crankcase Bottom



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3	
10-21341	Screw, Center Main Bearing Locating				2	2															
512-442A1	Bearing, Center Main Ass'y										1	1	1			1	1	1	1		
512-442	Bearing, Center Main										1	1	1			1	1	1	1		
34-21294	Reed, Inlet Valve										2	2	2			2	2	2	2		
34-21664	Plate, Reed Attaching										2	2	2			2	2	2	2		
10-21341	Screw, Reed Attaching										2	2	2			2	2	2	2		
17-21854	Dowel, Center Main Bearing Locating				3	3															
27-21813	Gasket, Intake Manifold Upper				1	1															
27-21814	Gasket, Intake Manifold Lower				1	1															
27-21678	Gasket, Inlet Valve Body to Crankcase	1	1	1				1	1					1							
27-21658	Gasket, Inlet Valve Body to Crankcase														1						1
10-23712	Screw, Inlet Valve Body to Crankcase																				2
13-21272	Washer, Inlet Valve Body to CC. Screw				3	3															2
16-21676	Stud, Carburetor Mounting																				2
10-20098	Screw, Inlet Valve Body to Crankcase				3	3															
408-285	Crankshaft	1	1	1			1	1	1	1				1	1						1
405-262	Crankshaft				1	1					1	1	1			1	1	1	1		
10-21504	Screw, Intake Manifold to Crankcase				1	1															
16-21677	Stud, Inlet Valve Body to Crankcase Carb		1	1																	
16-21676	Stud, Inlet Valve Body to Crankcase		1	1																	
11-20088	Nut, Reed Valve Body Stud		2	2																	
13-21272	Washer, Reed Valve Body Stud		2	2																	
21824	Bracket, Fuel Tank R.H.				1	1															
21851	Bracket, Fuel Tank L.H.				1	1															
21823	Bracket, Fuel Tank	1	1				1	1		1				1							
21679	Bracket, Fuel Tank									1	1	1								1	
21659	Bracket, Fuel Tank														2						2
21819	Bracket, Fuel Tank															1	1	1			
23-21852	Spacer, Fuel Tank Bracket Front				2	2															
23-21853	Spacer, Fuel Tank Bracket Rear				2	2															
10-21304	Screw, Fuel Tank Bracket Inner				2	2															
10-21185	Screw, Fuel Tank Bracket Outer				2	2										2	2	2	2		
13-21272	Washer, Fuel Tank Bracket Screw	4	4		2	2	2	2		2	2	2	2	2							
10-21338	Screw, Fuel Tank Bracket	4	4					1		1	1	1	1								
10-21232	Screw, Fuel Tank Flange to Crankcase				1					1											
10-20098	Screw, Fuel Tank Flange to Mag. Stop				1					1											
23-24678	Spacer, Fuel Tank Flange to Mag. Stop				1			1	1	1	1	1	1								
10-24628	Screw, Flange to Tank Rear				2					2											
10-21338	Screw, Flange to Tank Rear				2					2											
13-21272	Washer, Flange to Tank Rear Screw				4					2											
10-21185	Screw, Flange to Water Jacket				2																
13-20147	Washer, Fuel Tank Bracket Screw														2	2	2	2	2		
10-21140	Screw, Fuel Tank Bracket														4						
13-20147	Washer, Fuel Tank Bracket Screw																				4
10-21417	Screw, Fuel Tank Bracket						2	1		1	1	1	1								2
10-21562	Screw, Fuel Tank Bracket														2						
10-22486	Flange, Fuel Tank				1																



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
604-338A1	Rod, Connecting - Ass'y	1	1	1	2	2	1	1	1	1	2	2	2	1	1	2	2	2	2	1
10-22391	Screw, Connecting Rod Cap	2	2	2	4	4	2	2	2	2	4	4	4	2	2	4	4	4	4	2
29-21663	Bearing, Connecting Rod Roller	28	28	28	56	56	28	28	28	28	56	56	56	28	28	56	56	56	56	28
29-21664	Bearing, Piston Pin	1	1	1	2	2	1	1	1	1	2	2	2	1	1	2	2	2	2	1
705-444A1	Piston Ass'y	1	1	1			1	1	1					1	1					
704-443A1	Piston Ass'y				2	2					2	2	2			2	2	2	2	
710-489A2	Piston, Ring and Piston Pin Ass'y																			1
710-489A1	Piston & Piston Pin Ass'y																			1
39-21665	Ring, Piston	3	3	3	6	6	3	3	3	3	6	6	6	3	3	6	6	6	6	3
40-21666	Ring, Piston Pin Lock	2	2	2	4	4	2	2	2	2	4	4	4	2	2	4	4	4	4	2
39-21910	Ring, Piston 2 by 1/8"	Old Model Two Ring Pistons.																		
807-312A1	Cylinder Ass'y *	1	1	1																
810-457A1	Cylinder Ass'y *				1	1														
810-831A1	Cylinder Ass'y *				1	1														
810-499	Cylinder - Lower	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
810-500	Cylinder - Upper				1	1					1	1	1			1	1	1	1	
23037	Jacket, Water	1	1	1			1	1	1	1				1	1					1
23038	Jacket, Water - Upper				1	1					1	1	1			1	1	1	1	
23039	Jacket, Water - Lower				1	1					1	1	1			1	1	1	1	
27-21682	Gasket, Water Jkt. to Cyl. (Small)	1	1	1	2	2	1	1	1	1	2	2	2	1	1	2	2	2	2	1
27-23044	Gasket, Water Jkt. to Cyl. (Large)	1	1	1	2	2	1	1	1	1	2	2	2	1	1	2	2	2	2	1
27-21683	Gasket, Water Jkt. to Water Jkt.				1	1					1	1	1			1	1	1	1	
27-23036	Gasket, Cylinder to Crankcase	1	1	1	2	2	1	1	1	1				1	1					1
27-21681	Gasket, Cylinder to Crankcase										1	1	1			1	1	1	1	
23040	Jacket, Upper Water (For old Type Cyl.)				1	1														
23041	Jacket, Lower Water (For Old Type Cyl.)				1	1														
27-23042	Gasket, Water Jacket to Cyl. - Small	1	1	1	2	2														
27-23043	Gasket, Water Jacket to Cyl. - Large	1	1	1	2	2														
10-24624	Screw, Water Jacket to Crankcase	4	4	4	8	8	4	4	4	4				4						
10-21365	Screw, Water Jacket to Crankcase										8	8	8		4	8	8	8	8	4
11-20083	Nut, Water Jacket to Crankcase Screw	4	4	4	8	8	4	4	4	4				4						
13-21272	Washer, Water Jacket to Crankcase	4	4	4	8	8	4	4	4	4				4						
11-20088	Nut, Water Jacket to Crankcase														4					
22-21290	Plug, Water Jacket to Pipe Hole				1	1					1	1	1			1	1	1	1	
12-21249	Washer, Water Jacket to C/Case Screw														4	8	8	8	8	
12-20583	Washer, Water Jacket to C/Case Screw																			4
* For Replacement of Old Style Cylinder																				



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
32-23046	Pipe, Water Outlet				1	1					1	1	1			1	1	1	1	
32-23045	Pipe, Water Outlet	1	1	1			1	1	1	1										
22-21290	Plug, W. J. Pipe Hole				1	1														
32-23059	Pipe, Water Outlet - Ass'y													1	1					
22-21684	Elbow, Water Outlet Pipe	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
11-21113	Nut, Water Outlet Pipe	1	1	1	2	2	1	1	1	1	2	2	2			2	2	2	2	2
22-21685	Sleeve, Water Outlet Pipe	1	1	1	2	2	1	1	1	1	2	2	2			2	2	2	2	2
21686	Connector, Water Jkt. to Exh. Manifold				1	1					1	1	1			1	1	1	1	1
22376	Clamp, Wtr. Outlet Pipe & Spk Plug Wire	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
32-23134A1	Pipe, Water Outlet - Ass'y																			1
32-23134	Pipe, Water Outlet																			1
22-21280	Elbow, Water Outlet Pipe																			1
23-21309	Sleeve, Compression																			1
11-21310	Nut, Compression																			1
23135	Clip, Water Outlet Pipe Retaining																			1
13-22773	Washer, Water Outlet Pipe Retaining																			1
10-24639	Screw, Water Outlet Pipe Retaining																			1
23047	Manifold, Exhaust (R.H.)										1	1	1			1	1	1	1	1
23048	Manifold, Exhaust (L.H.)										1	1	1			1	1	1	1	1
27-21687	Gasket, Exhaust Manifold Flange				1	1					1	1	1			1	1	1	1	1
27-23049	Gasket, Exhaust Manifold				2	2					2	2	2			2	2	2	2	2
16-23051	Stud, Exhaust Manifold Lower (4'')					1					1	1	1			1	1	1	1	1
16-23050	Stud, Exhaust Manifold Upper (6 3/4'')					1					1	1	1			1	1	1	1	1
11-20088	Nut, Exhaust Manifold Stud				4	4					4	4	4			4	4	4	4	4
12-21249	Washer, Exhaust Manifold Nut				4	4					4	4	4			4	4	4	4	4
19-21688	Plug, Exhaust Manifold Welch				2	2					2	2	2			2	2	2	2	2
10-21365	Screw, Exhaust Manifold to Cylinder				2	2					2	2	2			2	2	2	2	2
10-22378	Screw, Exhaust Manifold to Cylinder				1	1					1	1	1			1	1	1	1	1
10-24623	Screw, Exhaust Manifold to Cylinder				1	1					1	1	1			1	1	1	1	1
12-21249	Washer, Exhaust Manifold to Cylinder				4	4					4	4	4			4	4	4	4	4
16-23052	Stud, Exhaust Manifold (4 3/8'')				1															
16-23053	Stud, Exhaust Manifold (3'')				1															



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
1307-517	Carburetor Ass'y AJ3A							1												
1308-518	Carburetor Ass'y MS115A			1					1											
1306-516	Carburetor Ass'y AJ10A									1				1	1					
1309-519	Carburetor Ass'y MS113A		1		1	1														
1305-515	Carburetor Ass'y AJ8A									1	1	1				1	1	1	1	
1312-578	Carburetor Ass'y AJ10B																			1
1399-542	Carburetor Conversion Kit	1					1		To Convert Mixing Valve											
19-20011	Plug, Carburetor Body Welch		1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1
1399-570	Float, Carburetor							1		1	1	1	1	1	1	1	1	1	1	1
1399-520	Float, Carburetor		1	1	1	1			1											
1399-523	Pin, Carburetor Float Lever Pinion		1	1	1	1			1											
1399-521	Needle & Seat, Carburetor							1		1	1	1	1	1	1	1	1	1	1	1
1399-522	Needle & Seat, Carburetor		1	1	1	1			1											1
27-23168	Gasket, Carburetor Inlet Seat		1	1	1	1			1											
10-23030	Plug, Carburetor Inlet Screw							1		1	1	1	1	1	1	1	1	1	1	1
10-23169	Screw, Main Adjustment							1		1				1	1					
10-23172	Screw, Main Adjustment									1	1	1	1			1	1	1	1	1
10-23171	Screw, Main Adjustment			1					1											
10-23170	Screw, Main Adjustment		1		2	2														
10-23264	Screw, Main Adjustment																			1
23173	Knob, Main Adjustment Screw									1	1	1	1	1	1	1	1	1	1	
23174	Knob, Main Adjustment Screw							1												
11-23175	Nut, Main Adjustment Screw Acorn							1												
11-20849	Nut, Main Adjustment Screw Packing		1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1
1399-108	Packing, Main Adjustment Screw		1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1
1399-94	Gland, Main Adjustment Screw		1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1
27-20848	Gasket, Main Adj. Screw Gland		1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1
1399-525	Jet, Carburetor High Speed		1	1	1	1			1											
27-23176	Gasket, Carburetor High Speed Jet		1	1	1	1			1											
10-23178	Screw, Carburetor High Speed Plug		1	1	1	1			1											
1399-526	Jet, Carburetor Idle							1		1	1	1	1	1	1	1	1	1	1	1
27-23180	Gasket, Carburetor Idle Jet							1		1	1	1	1	1	1	1	1	1	1	1
1399-528	Cover, Float Bowl		1	1	1	1			1											
10-20854	Screw, Float Bowl Cover		4	4	4	4		2	4	2	2	2	2	2	2	2	2	2	2	2
13-20193	Washer, Float Bowl Cover		4	4	4	4		2	4	2	2	2	2	2	2	2	2	2	2	2
27-23183	Gasket, Float Bowl Cover		1	1	1	1			1											
10-23185	Screw, Float Bowl Cover Vent		1	1	1	1			1											
12-23186	Washer, Float Bowl Cover Lock		1	1	1	1			1											
1399-529	Plug, Carburetor Bowl Drain		1	1	1	1			1											
22-23187	Connection, Carburetor Inlet		1	1	1	1			1											
10-23188	Screw, Carburetor Inlet Connection		1	1	1	1			1											
27-23189	Gasket, Carburetor Inlet Conn. Screw		1	1	1	1			1											
1399-530	Screen, Carburetor Inlet Connection		1	1	1	1			1											
1399-532	Shaft, Carburetor Butterfly Shutter		1	1	1	1			1											
1399-534	Shutter, Carburetor Butterfly		1	1	1	1			1											
10-23190	Screw, Carburetor Butterfly Shutter		1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1
24-23191	Spring, Carb. Throttle Shaft Return		1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1
1399-535	Lever, Carburetor Throttle Stop		1	1	1	1			1											
10-20847	Screw, Carburetor Throttle Stop		1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1
10-23201	Screw, Carburetor Idle Adjustment		1		1	1		1		1	1	1	1							

\* Mixing Valve Parts No Longer Availab.



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
10-23181	Screw, Carburetor Idle Adjusting			1																
10-23179	Screw, Carburetor Idle Adjusting								1		1	1	1	1	1	1	1	1	1	1
24-23182	Spring, Carburetor Idle Adj. Screw		1	1	1	1														
10-23192	Screw, Carburetor Idle Speed Reg.		1	1	1	1			1											
24-23193	Spring, Carb. Idle Speed Reg. Screw		1	1	1	1			1											
24-20856	Spring, Carburetor Idle Adj. Screw							1		1	1	1	1	1	1	1	1	1	1	1
1399-527	Cover, Carburetor Float Bowl							1		1	1	1	1	1	1	1	1	1	1	1
10-22567	Plug, Carb. Float Bowl Drain							1		1	1	1	1	1	1	1	1	1	1	1
27-23184	Gasket, Carb. Float Bowl Drain							1		1	1	1	1	1	1	1	1	1	1	1
1399-531	Shaft, Carb. Throttle Btrfly							1		1	1	1	1	1	1	1	1	1	1	1
1399-533	Shutter, Carburetor Throttle							1		1	1	1	1	1	1	1	1	1	1	1
1399-97	Lever, Carburetor Throttle Stop							1		1	1	1	1	1	1	1	1	1	1	1
1399-536	Pin, Carb. Throttle Lever Stop							1		1	1	1	1	1	1	1	1	1	1	1
18-21579	Clip, Float Retaining Cotter													2	2	2	2	2	2	2
27-23167	Gasket, Carburetor Inlet													1	1	1	1	1	1	1
1399-99	Gasket, Float Bowl Cover															1	1	1	1	
1399-541	Lever, Carburetor Throttle			1																
23196	Lever, Carburetor Throttle				1	1														
22-21280	Elbow, Carburetor Fuel Line		1	1				1	1	1	1	1	1	1	1	1	1	1	1	1
22-23197	Elbow, Carburetor Fuel Line				1	1														
10-21185	Screw, Cowl to Flange			2																
13-21272	Washer, Cowl to Flange Screw			2					2											
27-23199	Gasket, Carburetor Flange		1	1	1	1		1	1	1	1	1	1	1	1					1
11-20088	Nut, Carburetor Mounting		2	2	2	2								2	2	2	2	2	2	2
13-21272	Washer, Carburetor Mounting Nut		2	2	2	2								2	2	2	2	2	2	2
23195	Lever, Carburetor Throttle							1		1						1	1	1	1	
20596A1	Lever, Carburetor Throttle										1	1	1			1	1	1	1	
10-20597	Screw, Throttle Lever to Carburetor										1	1	1	1	1	1	1	1	1	1
1399-537	Cowl, Carburetor										1	1	1			1	1	1	1	
1399-538	Cowl, Carburetor										1			1	1					
10-21562	Screw, Carburetor Cowl									2	4	4	4	2	2	4	4	4	4	
10-21185	Screw, Carburetor Cowl to Flange								2											
16-23198	Stud, Carburetor Cowl									2				2	2					
22430A1	Lever, Carburetor Throttle													1	1					1
12-20286	Washer, Carburetor Throttle Spacer															1	1	1	1	
38-23200	Plate, Name (Mercury)															1	1	1	1	
10-20314	Screw, Name Plate															2	2	2	2	
1399-543	Kit, Carburetor Repair		1		1	1														
1399-544	Kit, Carburetor Repair			1					1											
1399-545	Kit, Carburetor Repair							1												
1399-546	Kit, Carburetor Repair									1	1	1	1			1	1	1	1	
1399-886	Kit, Carburetor Repair									1				1	1					
1399-576	Kit, Carburetor Repair																			1
1399-539	Cable, Carburetor Control					1														
1399-540	Coupling, Carburetor Control Cable					1														



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
23224A1	Choke Ass'y										1	1	1			1	1	1	1	
23224A2	Choke Ass'y									1				1	1					
23224A3	Choke Valve & Rod Ass'y											1	1			1	1	1	1	
23224A4	Choke Valve & Rod Ass'y									1				1	1					
23224	Valve, Choke									1	1	1	1	1	1	1	1	1	1	1
23225	Rod, Choke Valve										1	1	1			1	1	1	1	
23226	Rod, Choke Valve									1				1	1					
23236	Bracket, Choke Valve										1	1	1			1	1	1	1	
22395	Bracket, Choke Valve									1				1	1					
24-23228	Spring, Choke Valve									1	1	1	1	2	2	1	1	1	1	1
17-23229	Pin, Choke Valve Plunge									1	1	1	1	1	1	1	1	1	1	1
23230	Knob, Choke Valve									1	1	1	1	1	1	1	1	1	1	
10-24609	Screw, Choke to Carburetor										2	2	2	2	2	2	2	2	2	2
13-20193	Washer, Choke to Carburetor Screw										2	2	2	2	2	2	2	2	2	2
1399-555	Shaft, Choke		1	1	1	1				1										
1399-556	Shutter, Choke		1	1	1	1				1										
10-23190	Screw, Choke Shutter		1	1	1	1				1										
17-23231	Pin, Choke Lever Retaining		1	1	1	1				1										
1399-451	Pin, Choke Lever Retaining		1	1	1	1				1										
24-23233	Spring, Choke Lever Friction Pin		1	1	1	1				1										
17-23234	Pin, Choke Lever Stop		1	1	1	1				1										
1399-557	Deflector, Air	1																		
10-23235	Screw, Air Deflector	1								1										
13-20193	Washer, Air Deflector Screw Lock	1	2		2	2				1										
10-20854	Screw, Air Deflector		2		2	2														
23296A2	Choke Ass'y, Complete																			1
23296A1	Choke Valve & Rod Ass'y																			1
23297	Rod, Choke																			1
23236	Bracket, Choke																			1
23298	Knob, Choke																			1
11-20645	Nut, Choke Knob Stop																			1
1399-558	Choke, Lever		1		1	1														



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
1222-837A1	Tank, Fuel - Ass'y	1	1				1	1												
1223-838A1	Tank, Fuel - Ass'y			1					1											
1207-559A1	Tank, Fuel - Ass'y				1	1				1	1	1				1	1	1		
1209-561A1	Tank, Fuel - Ass'y									1				(Also used on KD3S)						
1221-836A1	Tank, Fuel - Ass'y													1	1					
1215-625A1	Tank, Fuel - Ass'y																			1
1212-564A1	Tank, Fuel - Ass'y																			1
11-20088	Nut, Fuel Tank Stud (Rear)	2	2		2	2	2	2		2	2	2	2	2	2	4	4	4	4	4
11-24647	Nut, Fuel Tank Stud (Front)	2	2		2	2	2	2		2	2	2	2	2	2	4	4	4	4	4
10-24628	Screw, Fuel Tank Front			2					2											
10-21338	Screw, Fuel Tank Rear			2					2											
13-21272	Washer, Fuel Tank Rear Screw			2					2											
13-21272	Washer, Fuel Tank Front Screw	2	2		2	2	2	2		2	2	2	2	2	2	2	2	2	2	2
10-21558	Screw, Fuel Tank													1	1	1	1	1	1	1
10-22441	Screw, Fuel Tank													1	1	1	1	1	1	1
16-20356	Stud, Fuel Tank Front															2	2	2	2	
16-23238	Stud, Fuel Tank Rear															2	2	2	2	
16-23239	Stud, Fuel Tank Front													2	2					
16-23240	Stud, Fuel Tank Rear													2	2					
23318	Guide, Starter Cable																			1
27-23319	Gasket, Starter Cable Guide																			1
11-23320	Nut, Starter Cable Guide																			1
23322A1	Protector Rim																			1
10-21722	Screw, Protector Rim RH to LH Rear																			1
129-626	Cowl, Left Hand																			1
130-627	Cowl, Right Hand																			1
10-21722	Screw, Fuel Tank to Protector Rim																			4
13-20147	Washer, Fuel Tank to Protector Rim																			4
10-22485	Screw, Rim to Tank Brkt & Water Jkt.																			4
10-22491	Screw, Cowl to Protector Rim																			6
10-22038	Screw, Cowl to Cowl																			3
13-20147	Washer, Rim to Brkt. to Wtr. Jkt. Screw																			4



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3	
36-21317A2	Cap. Fuel Tank - Ass'y						1	1		1	1	1	1	1	1	1	1	1	1	1	
23241A1	Cap. Fuel Tank - Ass'y	1	1	1	1	1			1	(For Steel Fuel Tank)											
22-23314A2	Filter Ass'y, Fuel																			1	
22-23314A2	Connector Ass'y																			1	
23248	Filter, Fuel																			1	
20-23246A1	Valve, Fuel Shut Off - Ass'y		1		1	1		1		1	1	1	1	1	1	1	1	1	1	1	
20-23246A2	Valve, Fuel Shut Off		1		1	1		1		1	1	1	1	1	1	1	1	1	1	1	
23248	Element, Shut Off Valve Filter		1		1	1		1		1	1	1	1	1	1	1	1	1	1	1	
20-23247A1	Valve, Fuel Shut Off			1					1												
22665A1	Valve Ass'y, Fuel Shut Off																			1	
32-23324A1	Line, Fuel - Ass'y																			1	
32-23324	Line, Fuel																			1	
32-23249	Line, Fuel	1	1	1	1	1	1	1	1	1											
32-23251	Line, Fuel										1	1	1			1	1	1	1		
32-23250	Line, Fuel													1	1						
32-23252	Line, Fuel Low Speed				1	1															
11-21310	Nut, Fuel Line Compression	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
11-23253	Nut, Low Speed Line Compression				2	2															
23-21309	Bushing, Fuel Line Compression	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
22-23254	Sleeve, Low Speed Line Compression				2	2															
37-23212	Decal Set													1	1						
37-23213	Decal Set				1	1					1	1	1			1	1	1	1		
37-23214	Decal Set	1	1	1			1	1	1	1											
37-23255	Decal, Stripe (Pair)													1	1	2	2	2	2		
37-23256	Decal, Name - Mercury													1	1	1	1	1	1		
37-22377	Decal, Oil Mixture Instructions													1	1	1	1	1	1		
38-23299	Plate, Serial Number & Instructions																			1	
10-20314	Screw, Serial Number & Instructions																			4	



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
309-644	Magneto - Eisemann 61H - Complete	1	1	1			1	1	1					1						
310-645	Magneto - Eisemann 72H - Complete				1	1					1	1	1			1				1
396-846	Stator Ass'y - Less Control Lever	1	1	1			1	1	1					1						
396-847	Stator Ass'y - Less Control Lever				1	1					1	1	1			1				1
396-646	Plate - Stator	1	1	1			1	1	1					1						
396-647	Plate - Stator				1	1					1	1	1			1				1
396-648	Coil, Ignition - Less Core	1	1	1	2	2	1	1	1		2	2	2	1		2				2
12-23503	Washer, Ignition Coil End	1	1	1	2	2	1	1	1		2	2	2	1		2				2
12-23504	Washer, Insulation - Top	1	1	1	2	2	1	1	1		2	2	2	1		2				2
10-23505	Screw, Ignition Coil Core Fast.	2	2	2	4	4	2	2	2		4	4	4	2		4				4
12-23506	Washer, Ign. Coil Core Fast. Sc.	2	2	2	4	4	2	2	2		4	4	4	2		4				4
396-649	Breaker, Complete	1	1	1	2	2	1	1	1		2	2	2	1		2				2
10-20647	Screw, Breaker	1	1	1	2	2	1	1	1		2	2	2	1		2				2
12-23507	Washer, Breaker Screw Lock	1	1	1	2	2	1	1	1		2	2	2	1		2				2
12-20286	Washer, Breaker Screw Plain	1	1	1	2	2	1	1	1		2	2	2	1		2				2
396-650	Condenser	1	1	1	2	2	1	1	1		2	2	2	1		2				2
10-23508	Screw, Condenser Fastening	1	1	1	2	2	1	1	1		2	2	2	1		2				2
12-23509	Washer, Condenser Fastening	1	1	1	2	2	1	1	1		2	2	2	1		2				2
11-23510	Nut, Condenser Connection	1	1	1	2	2	1	1	1		2	2	2	1		2				2
12-23511	Washer, Condenser Connection	1	1	1	2	2	1	1	1		2	2	2	1		2				2
396-651	Clamp, High Tension Lead	1	1	1	1	1	1	1	1		1	1	1	1		1				1
10-23512	Screw, High Tension Lead	1	1	1	1	1	1	1	1		1	1	1	1		1				1
12-20286	Washer, High Tension Lead	1	1	1	1	1	1	1	1		1	1	1	1		1				1
396-652	Lead, High Tension	1	1	1			1	1	1					1						
396-653	Lead, High Tension Long				1	1					1	1	1			1				1
396-654	Lead, High Tension Short				1	1					1	1	1			1				1
396-655	Disc, High Tension Clamping				2	2					2	2	2			2				2
10-23512	Screw, High Tension Disc				2	2					2	2	2			2				2
12-20286	Washer, High Tension Disc				2	2					2	2	2			2				2
10-23515	Screw, Stator Plate Hub Clamp															1				1
12-23516	Washer, Stator Plate Hub Clamp															1				1
396-656	Flywheel, w/Ring Magnet - Ass'y				1	1					1	1	1			1				1
396-657	Flywheel, w/Ring Magnet - Ass'y	1	1	1			1	1	1											
396-658	Cam, Breaker				1	1					1	1	1			1				1
396-659	Cam, Breaker	1	1	1			1	1	1											
13-22027	Washer, Breaker Cam Thrust	1	1	1	1	1	1	1	1		1	1	1			1				1
28-23513	Key, Flywheel	1	1	1			1	1	1											
28-23514	Key, Flywheel				1	1					1	1	1			1				1
10-23515	Screw, Stator Plate Hub Clamp	1	1	1	1	1	1	1	1		1	1	1							
12-23516	Washer, Stator Plate Hub Clamp	1	1	1	1	1	1	1	1		1	1	1							



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
313-674A1	Magneto, Scintilla K2A-3																1	1		
313-674	Plate Ass'y, Stator																1	1		
399-664	Plate, Stator																1	1		
399-666	Lead, High Tension - Long																1	1		
399-675	Breaker, Complete																2	2		
12-20878	Washer, Breaker Screw Plain																2	2		
399-670	Magnet, Rotating																1	1		
206-750A2	Flywheel Ass'y																1	1		
28-20625	Key, Flywheel																1	1		
312-662A1	Magneto, Scintilla K1-6 - Complete														1					1
312-662	Plate Ass'y, Stator														1					1
399-663	Plate, Stator														1					1
399-756	Coil, Ignition														1		2	2		1
399-126	Clamp, Coil Fastening														2		4	4		2
399-129	Insulator, High Tension Lead														1		2	2		1
399-665	Lead, High Tension														1		1	1		1
399-130	Clamp, High Tension Lead														1		2	2		1
10-20884	Screw, High Tension Lead														1		2	2		1
13-20193	Washer, High Tension Lead														1		2	2		1
399-123	Condenser														1		2	2		1
10-20884	Screw, Condenser Attaching														1		2	2		1
13-20193	Washer, Condenser Att. Screw														1		2	2		1
399-675	Breaker, Complete														1					1
10-20884	Screw, Breaker Attaching														2		4	4		2
13-20193	Washer, Breaker Attaching														2		4	4		2
11-20881	Nut, Primary Conn. to Breaker														1		2	2		1
13-24658	Washer, Prim. Conn. to Breaker														1		2	2		1
399-667	Support, Cam Oiling Felt														1					
399-668	Felt, Cam Oiling														1					
10-20672	Screw, Primary Conn. to Stator														1					1
13-20193	Washer, Prim. Conn. to Stator														1					1
399-669	Magnet, Rotating														1					1
24-23518	Spring, Stator Plate Tension														2		2	2		2
399-671	Plate, Stator Plate Ten. Spring														2		2	2		2
10-24621	Screw, Stator Plate Ten. Spring														4		4	4		2
13-20040	Washer, Sta. Plate Ten. Spring														4		4	4		2
24-20609	Spring, Friction Shoe																1	2		1
10-20608	Shoe, Friction																1	2		1
20737	Plug, Friction Shoe Spring																1	2		1
205-672A1	Flywheel Ass'y														1					1
28-22440	Key, Flywheel														1					1
13-22027	Washer, Flywheel Wave														1		1	1		1
399-673	Compound, Scintilla No. 47 Sealing																			



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
314-677	Magneto - Wico FW - 1329B - Complete									1										
395-678	Stator Ass'y									1										
395-679	Coil, Ignition									1										
13-23521	Washer, Ign. Cl. Cr. Screw Lock									2										
395-680	Wedge, Ignition Coil									1										
395-681	Breaker, Comp. (Con. Point Set)									1										
12-23972	Washer, Breaker Arm									1										
10-20674	Screw, Breaker Plate Clamp									1										
12-20286	Washer, Brkr. Plt. Clmp. Screw									1										
12-20286	Washer, Brkr. Plt. Clmp. Sc. Lk.									1										
395-682	Cam, Breaker									1										
395-683	Bushing, High Tension Lead									1										
12-20286	Washer, High Ten. Lead Sc. Lk.									1										
395-684	Condenser									1										
28-23522	Key, Flywheel									1										
395-685	Lead, High Tension (11")									1										
395-686	Flywheel									1										
23529	Lever Ass'y, Mag. Spark & Throttle										1	1	1			1				
23930	Lever Ass'y, Mag. Spark & Throttle							1		1							1	1		
23931	Lever Ass'y, Mag. Spark & Throttle							1		1										
23932	Lever Ass'y, Mag. Spark & Throttle		1	1					1											
23933	Lever Ass'y, Mag. Spark & Throttle													1	1					
23934	Lever Ass'y, Mag. Spark & Throttle	1																		
23935	Lever Ass'y, Mag. Spark & Throttle				1	1														
23936	Lever Ass'y, Mag. Spark & Throttle						1													
23960	Lever Ass'y, Mag. Spark & Throttle																		1	
24075A1	Lever Ass'y, Mag. Spark & Throttle																			1
10-20672	Screw, Lever to Mag. Stator	2	2	2			2	2	2	2	2	2	2							
10-20674	Screw, Lever to Mag. Stator				2	2										2			2	
10-24620	Screw, Lever to Mag. Stator													1	1					1
10-20616	Screw, Lever Cam													1	1		1	1		1
13-20040	Washer, Lever Attaching Screw															2			2	
13-20617	Washer, Lever Attaching Screw													1	2		2	2		2
21942	Knob, Control Lever	1	1	1			1	1	1	1	1	1	1	1	1	1	1	1	1	1
10-22379	Screw, Control Lever Knob	2	2	2			2	2	2	2	2	2	2						2	
10-20037	Screw, Control Lever Knob													1	2		2	2		
23-20618	Spacer, Control Lever Cam																1	1		
23-23937	Spacer, Control Lever Cam													1	1					1
10-21602	Screw, Control Lever Attaching																1	1		
24076	Knob, Control Lever																			1
10-22028	Screw, Control Lever Knob																			2
33-20887	Plug, Spark w/Gasket															2	2	2	2	1
33-21375	Plug, Spark w/Gasket	1	1	1	2	2	1	1	1	1	2	2	2	1	1					
22-23944	Nipple, Spark Plug Rubber Covered	1	1	1	2	2	1	1	1											
23-23945	Sleeve, Spark Plug Wire Covered						1	1	1	1	2	2	2							



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
23967	Kit Magnapull Starting Conversion									1				1	1					
23961A1	Housing Ass'y Starter									1				1	1					
23963A1	Housing Ass'y																			1
22819	Guide, Starter Cable									1			1	1	1					1
17-22439	Pin, Starter Spring Anchor													1	1					1
20762A2	Sheave Ass'y									1			1	1	1					1
10-20774	Screw, Sheave Hub Reinforcing									1			1	4	4					1
31-24079	Bearing									1			1	1	1					1
17-23962	Pin, Sheave Spring Anchor									1			1	1	1					1
17-20764	Pin, Pawl Retainer									1			1	1	1					1
50-21376A1	Shaft Ass'y Sheave													1	1					1
20771	Collar, Sheave Shaft													1	1					1
20769	Retainer, Pawl													1	1					1
13-20770	Washer, Pawl Retainer Tension													1	1					1
23952	Spindle, Starter Pulley									1			1							
20772A1	Pawl Ass'y									1			1	2	2					2
23951	Magnet, Starter Pawl									1			1	2	2					2
20589A1	Cable Ass'y									1			1	1	1					1
20170	Anchor, Cable													1	1					1
20171	Handle, Cable									1			1	1	1					1
20172	Bushing, Cable Handle									1			1	1	1					1
20777	Plate, Starter Friction													1	1					1
23949	Plate, Starter Friction									1			1							1
24-20775	Spring, Starter Friction									1			1	1	1					1
11-21258	Nut, Starter Sheave Shaft Lock													1	1					1
12-21256	Washer, Starter Sheave Shaft Inside													2	2					3
13-21359	Washer, Starter Sheave Shaft Lock													1	1					1
28-21369	Key, Starter Sheave Shaft									1			1	1	1					1
10-21459	Screw, Starter Friction Plate									4			4	3	3					3
13-21272	Washer, Friction Plate									4			4							3
13-20040	Washer, Starter Friction Plate													3	3					3
10-21563	Screw, Starter Housing Front									2			2	2	2					2
10-24632	Screw, Starter Housing Rear									2			2	2	2					2
23964	Ratchet, Magnapull Starter																			1
22437	Ratchet, Magnapull Starter													1	1					
24084	Ratchet, Magnapull Starter *																			1
23953	Ratchet, Starter									1										

See KF5 Parts List For This Starter



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
24300A1	Bracket, Steering Handle - Ass'y	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
17-24301	Pin, Holding Spring Release	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24-24302	Spring Holding Leaf	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
10-21562	Screw, Holding Spring	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
13-21272	Washer, Holding Spring Screw	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
21627	Handle, Steering	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
21626	Grip, Steering Handle Rubber	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
10-21338	Screw, Steering Handle Bracket	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
13-21272	Washer, Steering Handle Brkt Attaching	3	3	3	3	3	3	3	3	3	3	3	3			3	3	3	3	3
10-21628	Bolt, Steering Handle Hinge	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
11-21578	Nut, Steering Handle Hinge Bolt	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24304A1	Plate, Co-Pilot	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24-20229	Spring, Vibration Damping	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
1414-775	Bracket, Swivel	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
17-24305	Pin, Swivel Bracket	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
23655	Clamp, Co-Pilot	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	--
10-24625	Screw, Co-Pilot Clamp Fastening	1	1	1	1	1	1	1	1	1	1	1	1							
13-20202	Washer, Co-Pilot Clamp Fstn Screw	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24354	Disc, Co-Pilot Friction	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
24-24309	Spring, Co-Pilot Friction						1	1	1	1	1	1	1							1
10-24630	Screw, Co-Pilot Clamp Fastening													1	1	1	1	1	1	
24-20229	Spring, Co-Pilot Friction	1	1	1	1	1								1	1	1	1	1	1	
24246	Handle, Steering					1														1
13-21547	Washer, Steering Handle Brkt Screw													3	3					
13-22773	Washer, Steering Handle Brkt Screw																			3
11-20509	Nut, Steering Handle Hinge Bolt																			1
10-24630	Screw, Co-Pilot Clamp Fastening																			1
12-20084	Washer, Co-Pilot Clamp Screw																			1
50-21316A1	Rope, Starting - Ass'y	1	1	1	1	1	1	1	1		1	1		1	1	1	1	1		
50-21316	Rope, Starting	1	1	1	1	1	1	1	1		1	1		1	1	1	1	1		
50-21315	Handle, Starting Rope	1	1	1	1	1	1	1	1		1	1		1	1	1	1	1		
23938	Plate, Starting	1	1	1	1	1	1	1	1		1	1				1				
23939	Plate, Starting														1					
23956	Plate, Starting													1						
23958	Plate, Starting																1	1		
23957	Ring, Flywheel Cover													1						
11-23941	Nut, Starting Plate Acorn	1	1	1	1	1	1	1	1		1	1				1	1	1		
23940	Plate, Starting										1	1		1	1	1				1
10-21459	Screw, Starting Plate										3	3		3	3					3
13-21272	Washer, Starting Plate Screw										3	3		3	3					
11-23942	Nut, Crankshaft Ext.				1	1						1	1	1		1	1	1		
11-23954	Nut, Starting Plate Spacer														1	1				
11-22496	Nut, Starting Plate Attaching														1	1				
12-23955	Washer, Starting Plate Spacer																1	1		
13-20040	Washer, Starting Plate Screw													3	3					3
23958	Kit, Starting Plate Conversion																1	1		



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3	
1520-854A1	Housing, Drive Shaft Ass'y*				1	1					1	1	1			1	1	1		1	
1510-773A1	Housing, Drive Shaft Ass'y	1	1	1			1	1	1	1				1	1						
1520-854	Housing, Drive Shaft Ass'y																			1	
32-24202	Pipe, Water Inlet	1	1	1	1		1	1	1	1				1	1					(1)	
32-24209	Pipe, Water Inlet				1	1					1	1	1			1	1	1	1	1	
26-21642	Seal, Oil															1	1	1			
27-24203	Gasket, Water Inlet Pipe	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
27-24204	Gasket, Drive Shaft Housing	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
24205	Cover, Exhaust Opening				1	1					1	1	1			1	1	1	1	1	
10-22378	Screw, Drive Shaft Hsg to Crankcase	4	4	1	4	4	4	4	4	4				4	4	4	4	4	4	4	
10-20098	Screw, Drive Shaft Housing to Cylinder	2	2	2	2	2	2	2	2	2				2	2	2	2	2	2	2	
10-20482	Screw, Drive Shaft Hsg to Crankcase										4	4	4								
10-21338	Screw, Drive Shaft Housing to Cylinder										2	2	2								
16-24206	Stud, Drive Shaft Housing				1	1					1	1	1			1	1	1	(1)	1*	
16-24211	Stud, Drive Shaft Housing	1	1	1			1	1	1	1				1	1					1	
11-20083	Nut, Drive Shaft Housing Stud	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
12-24657	Washer, Drive Shaft Housing Stud Nut	1	1	1	1	1	1	1	1	1	1	1	1							1	
14-20747	Washer, Drive Shaft Housing Stud Nut													1	1	1	1	1	1	1	
		(1)	Serial # 161001 to 164993 Only																		
45-24207	Shaft, Drive*	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	(1)	1
45-24210	Shaft, Drive*																			1	1*
1520-854A1	Kit 20 $\frac{1}{2}$ " Driveshaft Hsg Conversion*	*1520-854A1 Kit Converts 40-101 Driveshaft Housing (19") to 20 $\frac{1}{2}$ " Unit.																			
1520-854	Housing																				
16-24211	Stud																				
45-24210	Shaft, Drive																				
27-24204	Gasket																				
38-24208	Plate, Serial Number													1	1	1	1	1	1	1	
10-20314	Screw, Serial Number Plate													2	2	2	2	2	2	2	
1415-776A2	Bracket, Clamp - Ass'y	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
1415-776A1	Bracket, Right Hand Clamp - Ass'y	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
21738A1	Screw, Clmp Brkt & Pin Ass'y	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
24306	Disc, Clamp Bracket Screw	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
1416-777A1	Bracket, L.H. Clamp Ass'y		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
21738A1	Screw, Clmp Brkt & Pin Ass'y		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
24306	Disc, Clamp Bracket Screw		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
10-22977	Screw, Clamp Brkt Fastening	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
11-20088	Nut, Clamp Bracket Fastening	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
12-20583	Washer, Clamp Brkt Fstn Nut	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
10-22385	Bolt, Clamp Bracket		1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1	
10-24308	Bolt, Clamp Bracket	1					1														
11-21578	Nut, Clamp Bracket Bolt	1	1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1	
18-22375	Pin, Clamp Bracket Adjusting Safety	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
17-24355	Pin Ass'y, Tilt Lock																			(All Models)	



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
1608-801A2	Gear Hsg, Wtr Pump & Prplr Ass'y				1	1					1	1	1			1	1	1	1	
1608-801A4	Gear Hsg, Wtr Pump & Prplr Ass'y	1	1	1			1	1	1	1				1	1					1
48-24419	Propeller	1	1	1	1	1	1	1	1											
48-24418	Propeller									1	1	1	1	1	1	1	1	1	1	1
11-24420	Nut, Propeller	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
18-22374	Pin, Propeller Nut Cotter	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
52-24421	Clutch, Propeller Rubber									1	1	1	1	1	1	1	1	1	1	1
24422	Absorber, Rubber Washer									1	1	1	1	1	1	1	1	1	1	1
12-20959	Washer, Shock Absorber Retaining									1	1	1	1	1	1	1	1	1	1	1
1608-801A1	Gear Hsg & Water Pump Ass'y				1	1					1	1	1			1	1	1	1	1
1608-801A3	Gear Hsg & Water Pump Ass'y	1	1	1			1	1	1					1	1					1
1608-801	Housing, Gear	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
27-24423	Gasket, Wtr Pump to Gear Hsg	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
10-24622	Screw, Wtr Pump to Gear Hsg	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
10-22384	Screw, Gear Housing Vent	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
26-24440A1	Seal, Ass'y - Drive Shaft Oil	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
26-24440	Seal, Oil	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24-24441	Spring, Oil Seal Tension	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
23-22448	Spacer, Oil Seal	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
46-24424A3	Pump, Water - Ass'y													1	1					1
46-24424A2	Pump, Water - Ass'y				1	1										1	1	1	1	1
46-24424A4	Housing Wtr Pump Ass'y *	1	1	1	1	1	1	1	1	1	1	1	1			1	1	1	1	1
17-24425	Pin, Wtr Pump Cvr Grv Pin	1	1	1	1	1	1	1	1	1	1	1	1							
22-21290	Plug, Wtr Pump Hsg Grease	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
24426	Cam, Wtr Pump Hsg Grease	1	1	1	1	1	1	1	1	1	1	1	1			1	1			1
24427	Oscillator, Water Pump	1	1	1	1	1	1	1	1	1	1	1	1			1	1			1
24428	Cover, Water Pump	1	1	1	1	1	1	1	1	1	1	1	1			1	1			1
53-24431	Ring, Wtr Pump Cover Snap	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
17-20957	Pin, Clutch Drive (Shear)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
17-24432	Pin, Water Pump Cam	1	1	1			1	1	1											
53-24433	Ring, Water Pump Cam Pin Lk	1	1	1			1	1	1							1	1			1
44-24436A1	Propeller Shaft & Gear - Ass'y	1	1	1			1	1	1	1						1	1			1
44-24436A2	Propeller Shaft & Gear - Ass'y				1	1					1	1	1			1	1	1	1	1
44-24436	Shaft, Propeller	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
43-24437	Gear, Propeller Shaft	1	1	1			1	1	1	1				1	1					1
43-24438	Gear, Propeller Shaft				1	1					1	1	1			1	1	1	1	1
24434	Packing, Propeller Shaft	2	2	2			2	2	2	2	2	2	2			2	2			
24435	Cup, Prop. Shaft Gear Packing	1	1	1			1	1	1	1	1	1	1			1	1			
46-24424A1	Housing, Water Pump													1	1			1	1	1
17-21279	Pin, Anchor Groove													1	1	1	1	1	1	1
26-22058	Seal, Oil													1	1	1	1	1	1	1
47-24447	Impeller													1	1			1	1	1
24430	Hub, Impeller Drive																	1	1	1
24429	Cover, Water Pump																	1	1	1
17-24443	Pin, Propeller Shaft Gear	1					1	1	1	1	1	1	1	1	1	1	1	1	1	1
15-24679	Shim, Prop. Shaft Gear (. pt.)															1	1	1	1	1
17-24474	Pin, Propeller Clutch Drive									1	1	1	1	1	1	1	1	1	1	1
53-22475	Clutch Ass'y									1	1	1	1	1	1	1	1	1	1	1
53-22478	Member, Clutch Drive									1	1	1	1	1	1	1	1	1	1	1
52-22479	Member, Clutch Drive									1	1	1	1	1	1	1	1	1	1	1



PART NO.	DESCRIPTION	K 1	K 2	K 3	K 4	K 5	KB 1	KB 1A	KB 2	KB 3	KB 4	KB 4-1	KB 5	KD 3-1	KD 3-2	KD 4-1	KD 4-2	KD 4-3	KD 4S	KE 3
43-24442	Gear, Drive Shaft Pinion	1	1	1			1	1	1	1				1	1					
43-24442A1	Gear, Drive Shaft Pinion				1	1					1	1	1			1	1	1	1	
43-22392	Gear, Drive Shaft Pinion				1	1					1	1	1			1	1	1	1	
12-22400	Washer, Pinion Gear				1	1					1	1	1			1	1	1	1	
12-24439	Washer, Pinion Gear				1	1					1	1	1			1	1	1	1	
10-22386	Screw, Gear Hsg to Drive Shaft Hsg													1	1	1	1	1	1	1
13-20202	Washer, Gear Hsg to Drive Shaft Hsg													1	1	1	1	1	1	1
18-24206	Stud, Drive Shaft Housing	1	1	1	1	1	1	1	1	1	1	1	1	1	1					
46-24424A4	Kit, Water Pump Conversion *	1	1	1	1	1	1	1	1	1	1	1	1			1	1			
46-24424A1	Housing Ass'y	1	1	1	1	1	1	1	1	1	1	1	1			1	1			
26-22058	Seal, Oil	1	1	1	1	1	1	1	1	1	1	1	1			1	1			
47-24447	Impeller Ass'y	1	1	1	1	1	1	1	1	1	1	1	1			1	1			
24430	Hub, Impeller Drive	1	1	1	1	1	1	1	1	1	1	1	1			1	1			
24429	Cover, Water Pump	1	1	1	1	1	1	1	1	1	1	1	1			1	1			
27-24706	Gasket Set				1	1														
27-24707	Gasket Set	1	1	1																
27-24708	Gasket Set										1	1	1			1	1	1	1	
27-24709	Gasket Set						1	1	1	1				1	1					1