

PHOTO AND PART NUMBERS FOR GEARCASE ASSEMBLY

Photo No.	Part No.	Name of Part	Photo No.	Part No.	Name of Part
1	302497	Grommet	24	301883	Retaining Ring
2	303067	O-Ring	25	302496	Bearing
3	302508	Screw	26	301884	Thrust Washer
4	303070	Impeller Housing	27	302483	Propeller Shaft
5	375638	Impeller Assembly	28	375755	Shifter Lever and Pin Assembly
6	303069	Plate			
7	303481	Driveshaft	29	301912	Cotter Pin
8	300771	Pin	30	302504	Pin
9	301878	Bushing	31	302501	Pivot Pin
10	301877	O-Ring	32	375711	Shifter Assembly
11	41-62	Seal	33	375751	Gearcase Head and Bearing Assembly
12	375784	Gearcase and Bearing Assembly			
13	302510	Screw	34	302493	O-Ring
14	302505	Cover	35	302495	Seal
15	302509	Screw	36	301923	Drive Pin
16	302757	Screen	37	375605	Propeller and Bushing Assembly
17	300314	Plug			
18	27-283	Plug	38	132477	Nut
19	27-284	Washer	39	302381	Cotter Pin
20	302513	Seal	40	303098	Shift Rod
21	300611	Dowel	41	303794	Connector
22	33-76	Screw	42	303795	Screw
23	375844	Pinion, Gears and Bushing Assembly	43	302500	Cradle

MODEL QDL-15 PARTS THAT DIFFER FROM MODEL QD-15

7	303482	Driveshaft (QDL)
13	302510	Screw (QDL)
40	303257	Shift Rod (QDL)
44	303260	Gearcase Extension (QDL)

(See Page 15 for QDL Water Tube)

See Page 22 for Numerical Part List

Order All Parts from Nearest Service Station or Dealer