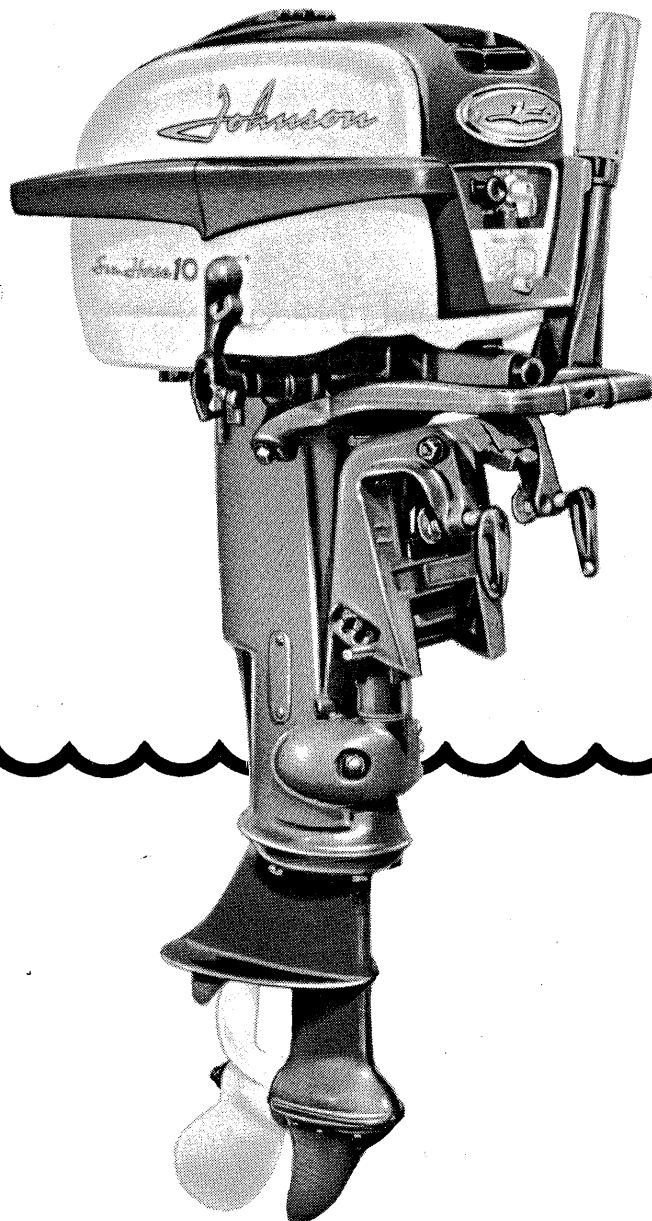
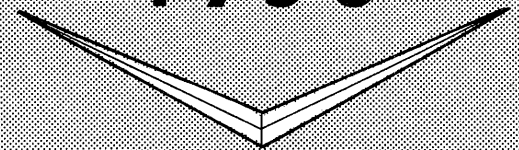


MODELS  
QD-QDL-19  
10 HP

*Johnson*

MOTORS

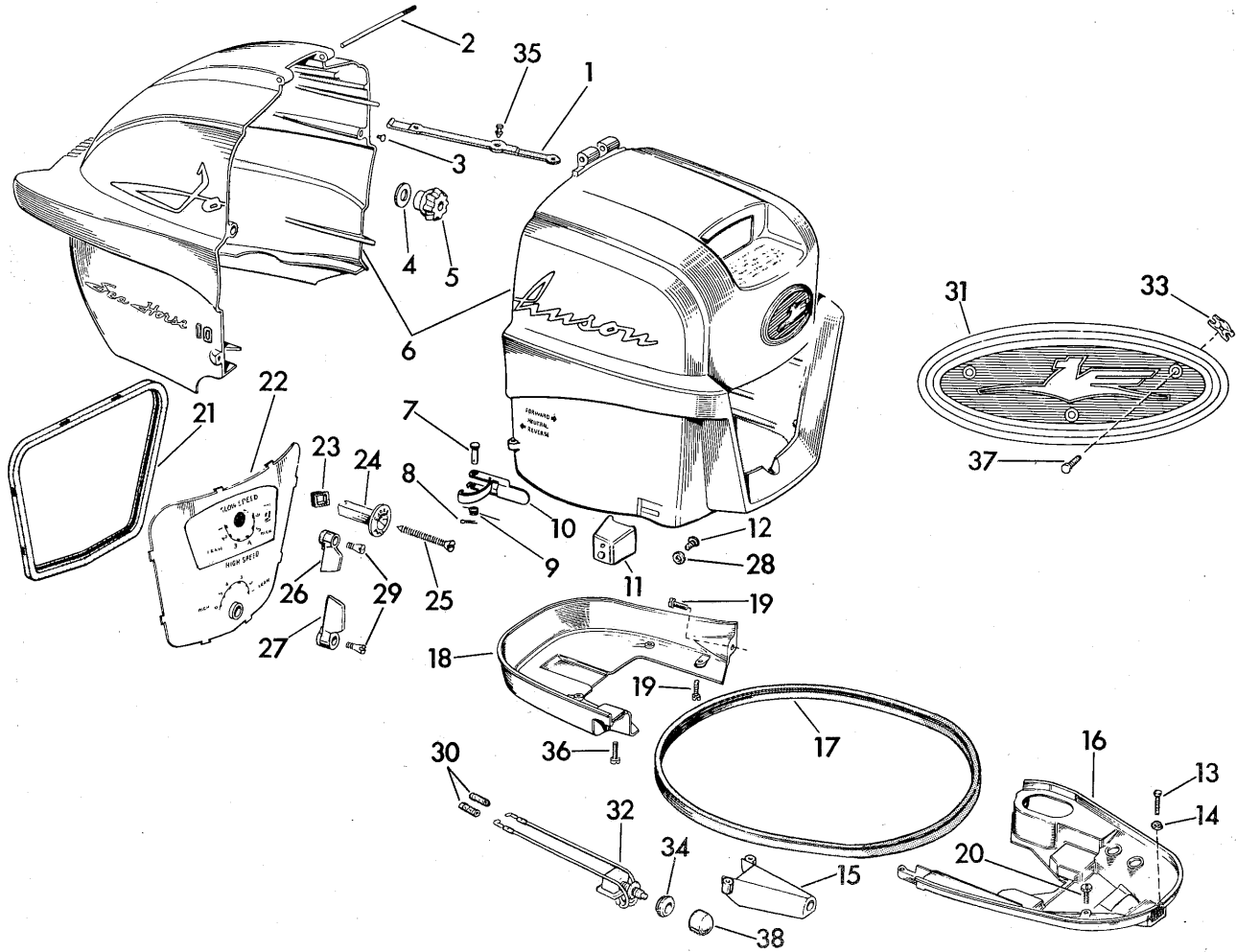
PARTS  
CATALOG  
1958



WAUKEGAN, ILLINOIS

# SHROUD GROUP

MODEL QD-QDL-19



ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	376627	Strap and Pin Assembly	1
2	303536	Hinge Pin	1
3	203290	Bumper	2
4	304928	Washer	2
5	304461	Bumper	2
6	377446	Shroud, Transfer and Bumper Assembly	1
7	303522	Pin	2
8	303590	Cotter Pin	2
9	303519	Spring	2
10	376129	Clamp and Lever Assembly	2
11	304665	Boss	1
12	306401	Screw	1
13	306357	Screw	2
14	300154	Washer	2
15	305608	Housing	1
16	305438	Motor Cover - Lower - Front	1
17	305620	Seal	1
18	304915	Motor Cover - Lower - Rear	1
19	304012	Screw	4

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
20	304015	Screw	1
21	303537	Grommet	1
22	377190	Control Panel and Transfer Assembly	1
23	303796	Grommet	1
24	303718	Choke Knob	1
25	302761	Screw	1
26	377218	Adjusting Lever - Slow Speed	1
27	377219	Adjusting Lever - High Speed	1
28	306561	Washer	1
29	551517	Screw	2
30	303806	Tubing	2
31	377556	Medallion, Fastener and Bushing Assembly	1
32	377289	Stop Switch	1
33	553507	Fastener	3
34	203658	Nut	2
35	304485	Pin - Strap	1
36	304013	Screw - Motor Cover	1
37	304997	Screw	3
38	203660	Cover	1

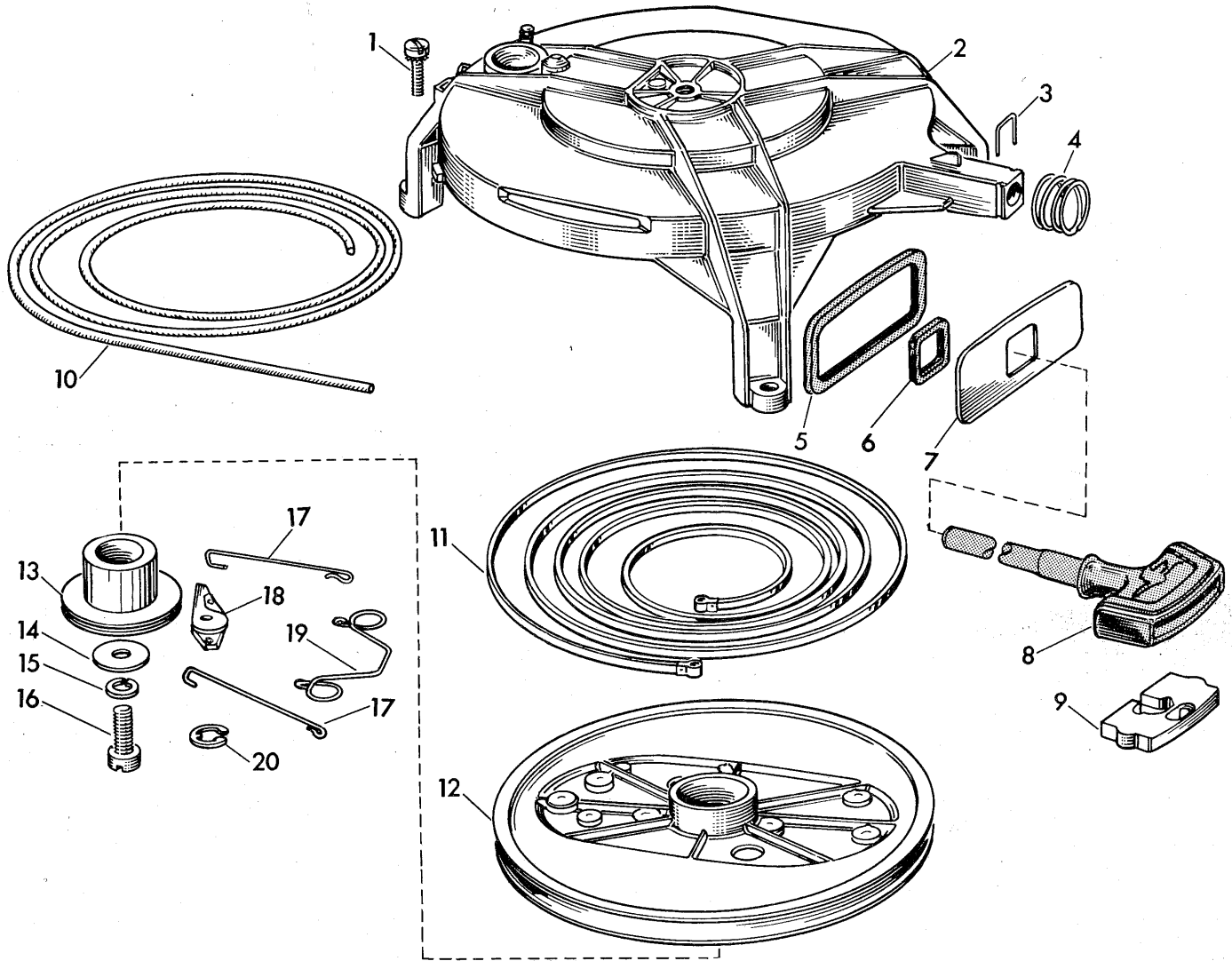
NOTE: Decal Set Assembly Part No. 377452

SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

# PARTS CATALOG

## STARTER GROUP

MODEL QD-QDL-19

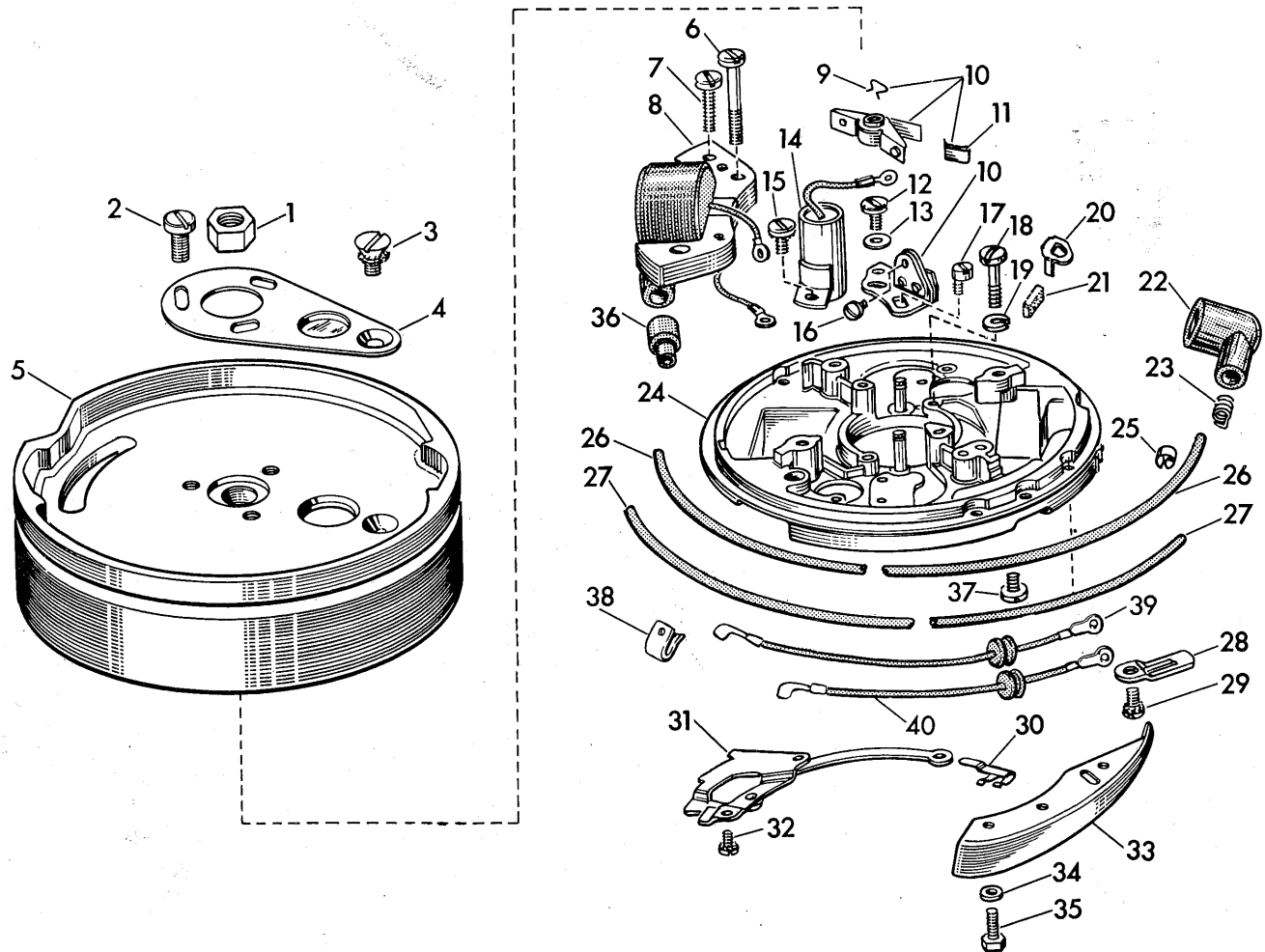


ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	303288	Screw	3
2	{ 376665 377772	Starter Housing and Pin Assembly Starter Assembly Complete	1 1
3	304237	Spring Clip-Starter Housing	1
4	304235	Spring-Cover to Starter Housing	1
5	303529	Grommet	1
6	304236	Grommet	1
7	304238	Cover	1
8	306154	Handle - Starter	1
9	304325	Anchor - Rope to Handle	1
10	203822	Rope - Starter	1
11	41-197	Starter Spring	1
12	377229	Starter Pulley and Pin Assembly	1
13	203699	Spindle - Starter	1
14	202356	Washer	1
15	306339	Lockwasher - Starter Retaining Screw	1
16	306361	Screw - Starter Retainer	1
17	203713	Link - Friction Spring to Pawl	2
18	203698	Pawl - Starter	1
19	203697	Friction Spring	1
20	203470	Retaining Ring - Starter Pawl	1

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER

# MAGNETO GROUP

MODEL QD-QDL-19



ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	301988	Nut - Crankshaft	1
2	203751	Screw	3
3	510293	Screw - Sems	1
4	510292	Cover	1
5	580218	Flywheel and Cover Assembly	1
6	510191	Screw	2
7	510195	Screw	4
8	580118	Coil and Lamination Assembly	2
9	71-1052	Clip	2
10	580148	Breaker Assembly	2
11	510204	Clip	2
12	510278	Screw	4
13	510208	Bow Washer	2
14	510173	Condenser	2
15	510193	Screw - Sems	3
16	510194	Screw	2
17	510185	Eccentric Screw	2
18	510192	Screw	2
19	306311	Lockwasher	2
20	510188	Oiler Clip	1
21	510189	Oiler Wick	1

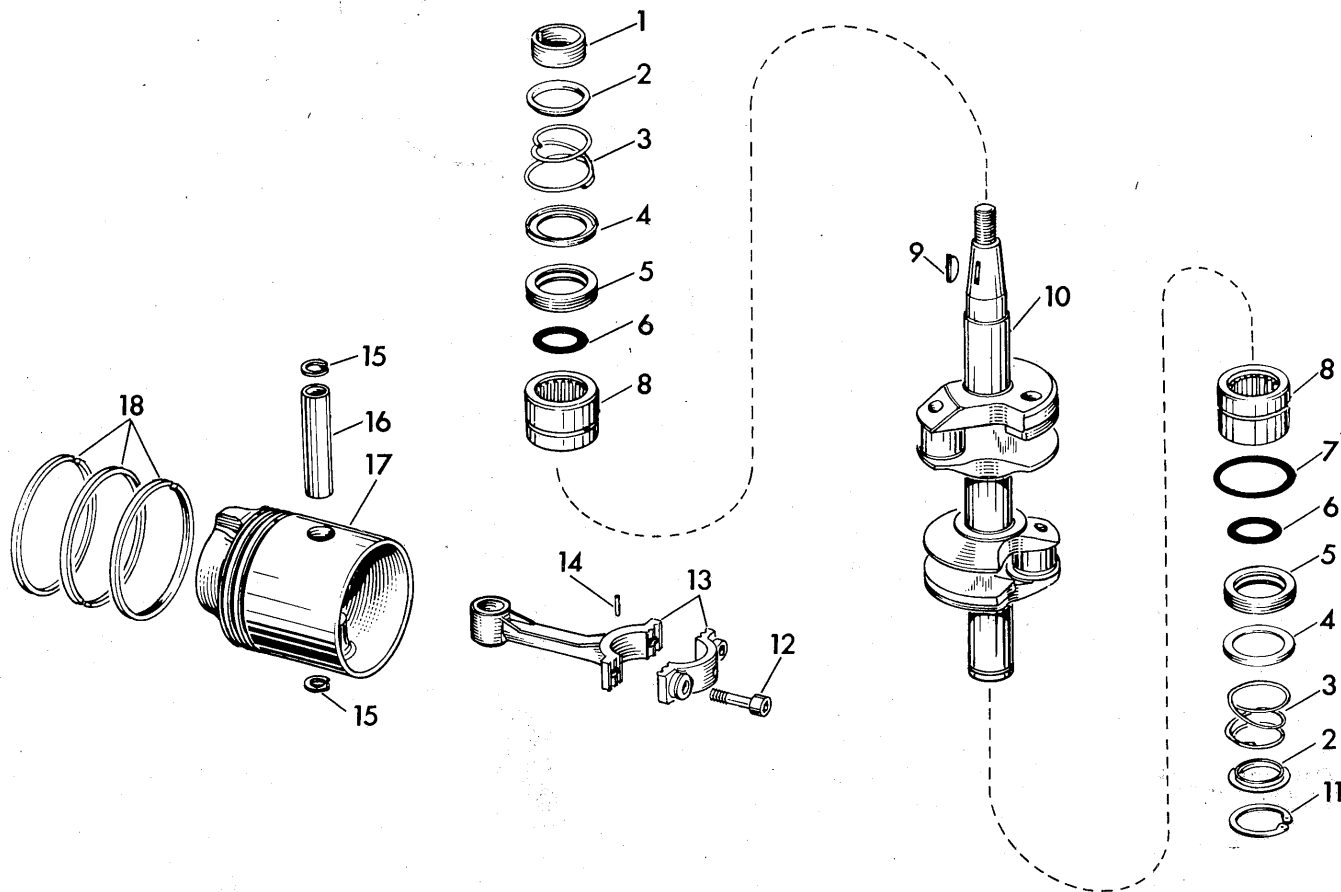
ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
22	510232	Rubber Cover	2
23	510231	Spring Terminal	2
24	580283	Armature Plate, Sleeve and Post Assembly	1
	580254	Armature Plate Assembly	1
25	120783	Marker - High Tension Lead	1
26	510239	High Tension Lead - Upper	1
27	510210	High Tension Lead - Lower	1
28	510218	Clamp	1
29	510193	Screw - Sems	3
30	305988	Spring Clip	1
31	376313	Link and Stop Assembly	1
32	510193	Screw - Sems	3
33	203277	Cam	1
34	300154	Washer	2
35	304441	Screw	2
36	510289	Grommet	2
37	510278	Screw	4
38	510371	Clamp	1
39	580268	Lead Assembly - Long	1
40	580269	Lead Assembly - Short	1

SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

# PARTS CATALOG

## CRANKSHAFT GROUP

MODEL QD-QDL-19



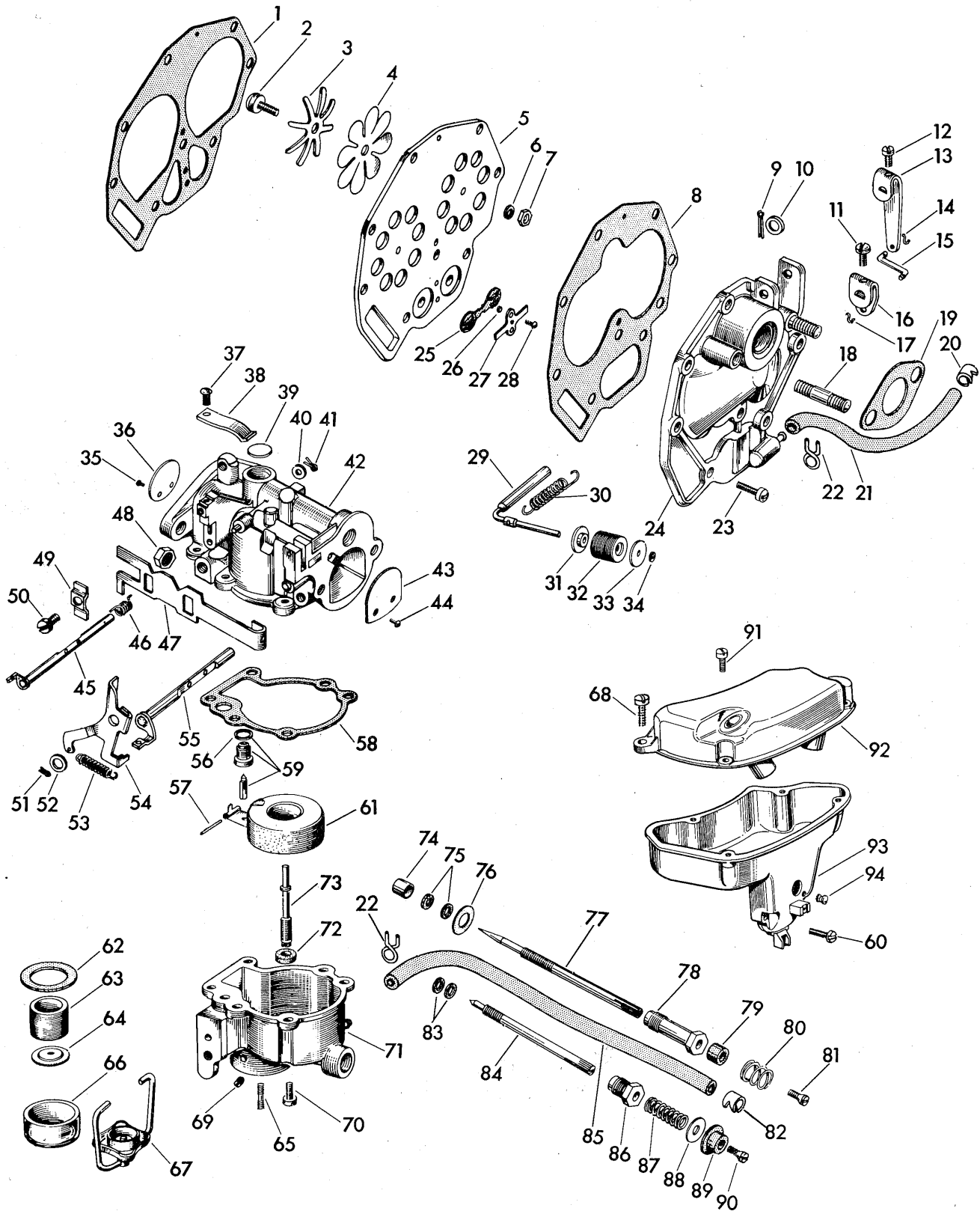
ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	510168	Cam	1
2	301857	Retaining Washer	2
3	301861	Spring	2
4	301860	Retaining Washer	2
5	302036	Seal	2
6	301967	O-Ring	2
7	302035	O-Ring	1
8	302499	Needle Bearing Assembly	2
9	120395	Key	1
10	376107	Crankshaft	1
11	301859	Retaining Ring	1
12	202967	Screw	4
13	377044	Connecting Rod Assembly	2
14	27-148	Needle Bearing	58
15	303712	Lock Ring	2
16	303711	Wrist Pin	2
	377031	Piston, Dowel Pin and Retaining Ring	2
17	377042	Piston, Connecting Rod - With Rings - Upper	1
	377043	Piston, Connecting Rod - With Rings - Lower	1
18	301787	Piston Rings	6

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER

# CARBURETOR GROUP

MODEL QD-QDL-19

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SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

# PARTS CATALOG

## CARBURETOR GROUP

MODEL QD-QDL-19

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	303484	Gasket	1
2	301858	Screw	2
3	302047	Leaf Stop	2
4	301965	Leaf	2
5	303483	Leaf Plate	1
	376260	Leaf Plate Assembly	1
6	306546	Lockwasher	2
7	306556	Nut	2
8	303486	Gasket	1
9	306463	Cotter Pin	2
10	303048	Washer	2
11	304572	Screw	2
12	304572	Screw	2
13	376728	Arm and Screw Assembly	1
14	41-110	Pin	2
15	303539	Link	1
16	376724	Arm and Screw Assembly	1
17	41-110	Pin	2
18	302822	Stud	2
19	303531	Gasket	1
20	301822	Clamp	2
21	203287	Hose-Air	1
22	302647	Clamp	2
23	304888	Screw	8
24	376114	Manifold, Nipple and Stud Assembly	1
25	302042	Check Valve	1
26	302046	Spacer	2
27	302048	Spring	1
28	306402	Screw	3
29	303541	Cam Follower	1
30	203276	Spring	1
31	303279	Bushing	2
32	203362	Roller	1
33	303279	Bushing	2
34	203363	Retainer	1
35	303760	Screw	4
36	303495	Throttle Valve	1
37	302430	Screw	1
38	303132	Spring	1
39	202310	Expansion Plug	1
40	303048	Washer	2
41	303049	Cotter Pin	2
42	376253	Carburetor Body, Bellcrank, Shaft, and Plug Assembly	1
	376684	Carburetor Assembly Complete	1
43	303126	Choke Valve	1
44	303760	Screw	4
45	376153	Throttle Shaft and Lever Assembly	1
46	303765	Spring	1
47	303143	Choke Rod	1

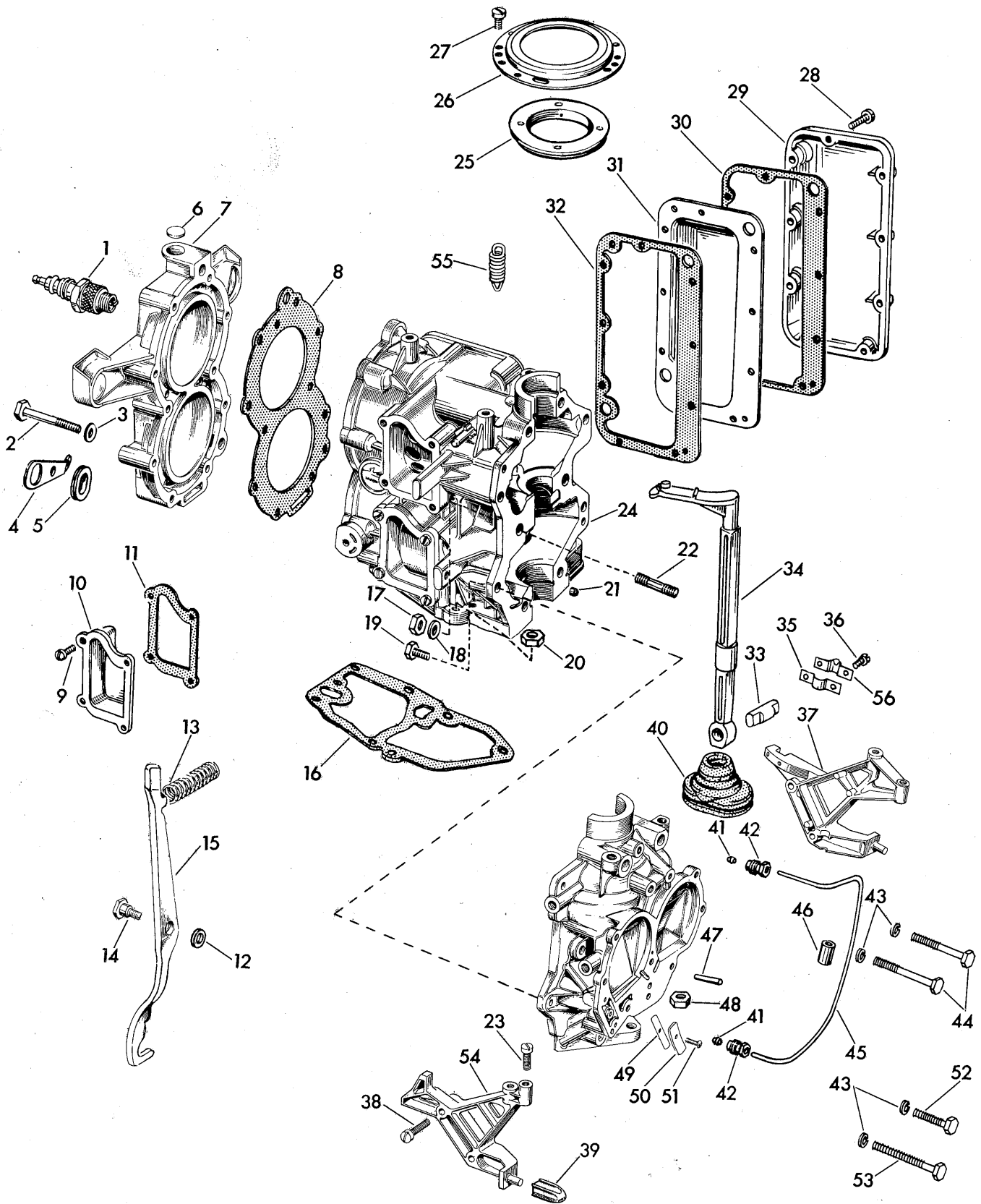
ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
48	306320	Nut	7
49	303117	Bracket	1
50	131249	Screw	1
51	306463	Cotter Pin	2
52	85-54	Washer	1
53	302747	Spring	1
54	303144	Bellcrank	1
55	375993	Choke Shaft and Lever Assembly	1
56	301996	Gasket	1
57	300096	Hinge Pin	1
58	302994	Gasket	1
59	375985	Float Valve, Seat and Gasket Assembly	1
60	304889	Screw	2
61	375919	Float and Arm Assembly	1
62	303122	Gasket	1
63	303133	Filter Element	1
64	304539	Nut	1
65	304518	Stud	1
66	303121	Filter Bowl	1
67	376231	Filter Yoke and Thumb Nut Assembly	1
68	306408	Screw	2
69	303041	Screw	1
70	306552	Screw	5
71	376681	Float Chamber and Nipple Assembly	1
72	302984	Gasket	1
73	303618	Nozzle	1
74	303947	Bushing	1
75	43-123	Packing	4
76	203355	Washer	1
77	303946	Needle Valve - Slow Speed	1
78	303291	Nut	1
79	303532	Sleeve	1
80	304436	Spring	1
81	551517	Screw	2
82	301822	Clamp	2
83	43-123	Packing	4
84	303159	Needle Valve - High Speed	1
85	203286	Hose - Fuel	1
86	300179	Nut	1
87	303518	Spring	1
88	202065	Washer	1
89	303535	Grommet	1
90	551517	Screw	2
91	306431	Screw	4
92	277437	Upper Air Silencer and Loading Tube Assembly	1
93	203728	Air Silencer - Lower	1
94	203652	Button Plug	1

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER

# POWERHEAD GROUP

MODEL QD-QDL-19

*Johnson*



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS



# PARTS CATALOG

POWERHEAD GROUP

MODEL QD-QDL-19

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	†200322	Spark Plug (Champion J6J)	2
1	†376290	Spark Plug (Auto-lite A3X)	2
1	†377245	Spark Plug AC M44C	1
2	302009	Screw	10
3	300399	Washer	9
4	304763	Anchor	1
5	300454	Grommet	1
6	306442	Core Plug - Top	1
7	376130	Cylinder Head Assembly	1
8	301862	Gasket	1
9	304890	Screw	8
10	301848	Cover	2
11	301847	Gasket	2
12	304051	Washer	1
13	302587	Spring	1
14	302592	Screw	1
15	303921	Shifter Lock	1
16	305324	Gasket	1
17	306320	Nut	7
18	306453	Washer	6
19	306487	Screw	4
20	306320	Nut	7
21	302037	Dowel	2
22	21-170	Stud	2
23	303288	Screw	1
24	377207	Cylinder and Crankcase Assembly	1
25	303277	Retaining Ring	1
26	303278	Support	1

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
27	304442	Screw	4
28	132346	Screw	9
29	303995	Cover	1
30	301854	Gasket	2
31	301849	Cover	1
32	301854	Gasket	2
33	304155	Pin	1
34	305517	Lever	1
35	303109	Bearing Clamp	1
36	303737	Screw	2
37	304243	Bracket - Port	1
38	306468	Screw	4
39	303922	Bumper	2
40	304019	Grommet	1
41	306329	Gland	2
42	41-105	Packing Nut	2
43	306453	Washer	6
44	300355	Screw	2
45	376291	Oil Line Assembly	1
46	302811	Spacer	1
47	300402	Taper Pin	2
48	306320	Nut	7
49	203235	Leaf Valve	1
50	203248	Plate	1
51	306402	Screw	3
52	306424	Screw	1
53	306435	Screw	1
54	304242	Bracket - Star	1
55	302827	Spring	1
56	305609	Bearing Clamp	1

† We recommend either Champion, Auto-Lite or AC Spark Plugs.

NOTE

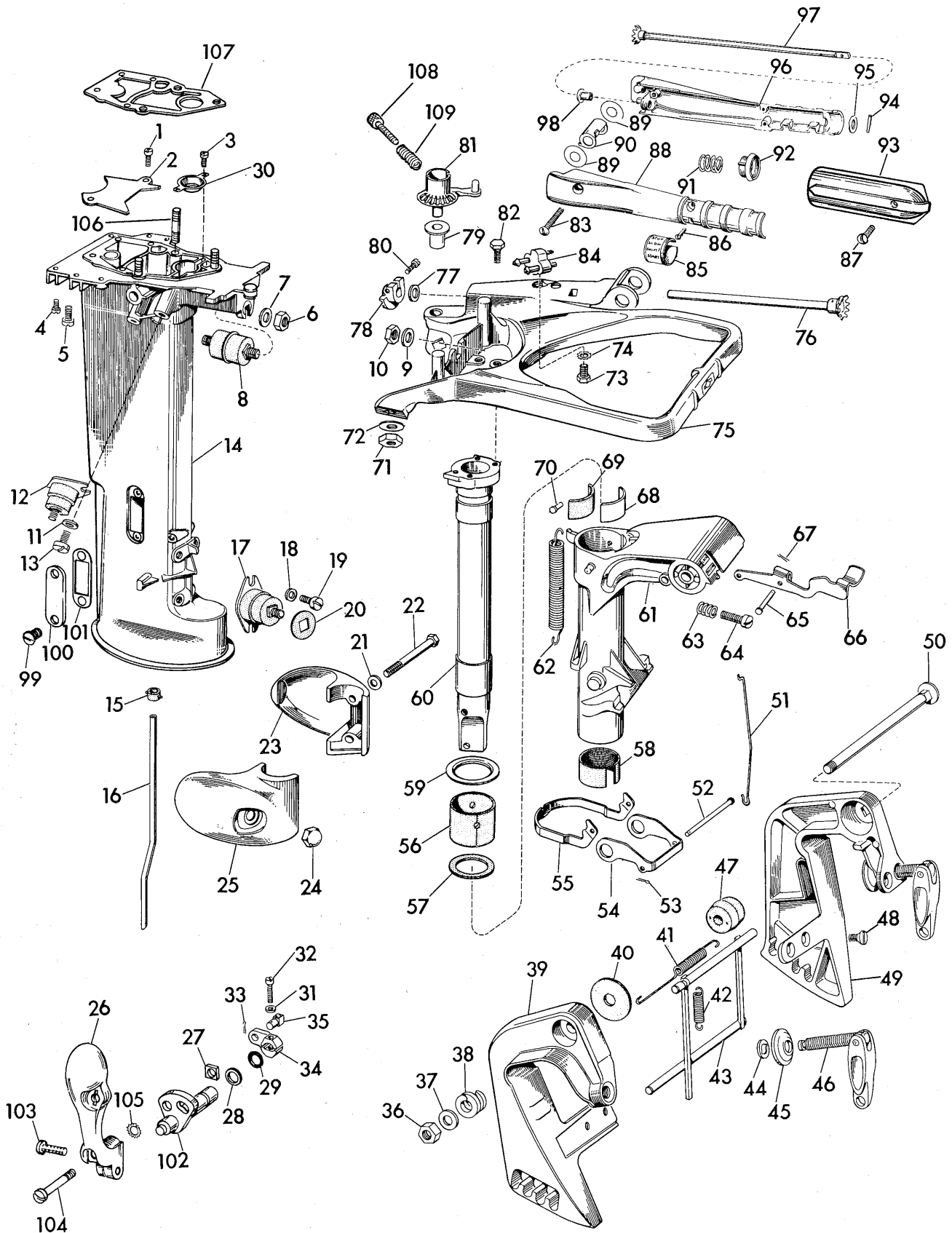
Power Head Gasket Set (Less Cyl. Head Gasket)  
Available Part No. 377822

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER

# LOWER UNIT GROUP

MODEL QD-QDL-19

*Johnson*



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

# PARTS CATALOG

## LOWER UNIT GROUP

MODEL QD-QDL-19

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	303393	Screw	2
2	305323	Cover Plate	1
3	304904	Screw	1
4	304012	Screw	6
5	306434	Screw	7
6	303889	Nut	4
7	303884	Washer	2
8	305310	Rubber Mount - Upper - Front	1
9	303884	Washer	2
10	303889	Nut	4
11	303887	Washer	8
12	303879	Rubber Mount - Upper and Lower Side	4
13	305295	Screw	4
14	377447	Exhaust Housing and Cover Assembly	1
15	302497	Grommet	2
16	305325	Water Tube	1
17	305309	Rubber Mount - Lower Front	2
18	303887	Washer	8
19	305295	Screw	4
20	304168	Gasket	2
21	39-17	Washer	2
22	304299	Screw	2
23	305554	Housing - Port	1
24	303890	Acorn Nut	2
25	305555	Housing - Starboard	1
26	376308	Shift Lever Assembly	1
27	303189	Nut	1
28	303775	Washer	1
29	303191	O-Ring	1
30	305297	Baffle Plate	1
31	303715	Washer	1
32	303714	Screw	1
33	306376	Cotter Pin	2
34	377188	Lever Assembly	1
35	303702	Connector	1
36	306386	Nut	1
37	306433	Washer	1
38	302051	Spring	1
39	376493	Stern Bracket Assembly - Starboard	1
40	304278	Washer	1
41	304283	Spring	1
42	202021	Spring	1
43	376505	Tilting Lever Assembly	1
44	302420	Retainer	2
45	41-48	Swivel Plate	2
46	375744	Clamp Screw Assembly	2
47	301983	Conical Washer	1
48	303396	Screw	2
49	376494	Stern Bracket Assembly - Port	1
50	304277	Tilt Bolt	1
51	303978	Link	1
52	303949	Rod	1
53	306376	Cotter Pin	2
54	303950	Link	1
55	303948	Locking Lever	1
56	303370	Liner - Upper	1
57	304289	Thrust Washer	1

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
58	303371	Shock Absorber	1
59	304290	Thrust Washer	1
60	304293	Pilot Shaft	1
61	304291	Swivel Bracket	1
62	304282	Spring	1
63	551113	Spring	1
64	132679	Screw	1
65	303930	Pivot Shaft	1
66	304279	Arm	1
67	303049	Cotter Pin	2
68	303363	Plate	1
69	303697	Spacer	1
70	303696	Pin	1
71	303889	Nut	4
72	304376	Washer	2
73	306419	Screw	1
74	306488	Lockwasher	1
75	377277	Steering Bracket and Bushing Assembly	1
76	376689	Gear and Shaft Assembly - Short	1
77	303107	Washer	1
78	303142	Pinion	1
79	303140	Bushing	1
80	306543	Screw	1
81	305562	Gear	1
82	304027	Screw	4
83	303078	Screw	1
84	375788	Fuel Connector Assembly	1
85	203260	Plate	1
86	133452	Screw	2
87	305001	Screw	1
88	303093	Steering Handle - Inner	1
89	303079	Washer	2
90	303096	Cover	1
91	301656	Spring	1
92	303282	Friction Block	1
93	304778	Grip	1
94	300346	Pin	1
95	303252	Washer	1
96	376042	Steering Handle and Bushing - Outer	1
97	376691	Gear and Shaft Assembly - Long	1
98	305100	Bushing	1
99	302509	Screw	2
100	305298	Cover Plate	1
101	305299	Gasket	1
102	377189	Adjusting Shaft and Lever	1
103	300258	Screw	1
104	304817	Screw	1
105	303480	Lockwasher	1
106	304517	Stud	3
107	305324	Gasket	1
108	304573	Screw	1
109	552368	Spring	1
MODEL QDL-19 PARTS THAT DIFFER FROM QD-19			
16	305390	Water Tube (QDL)	1

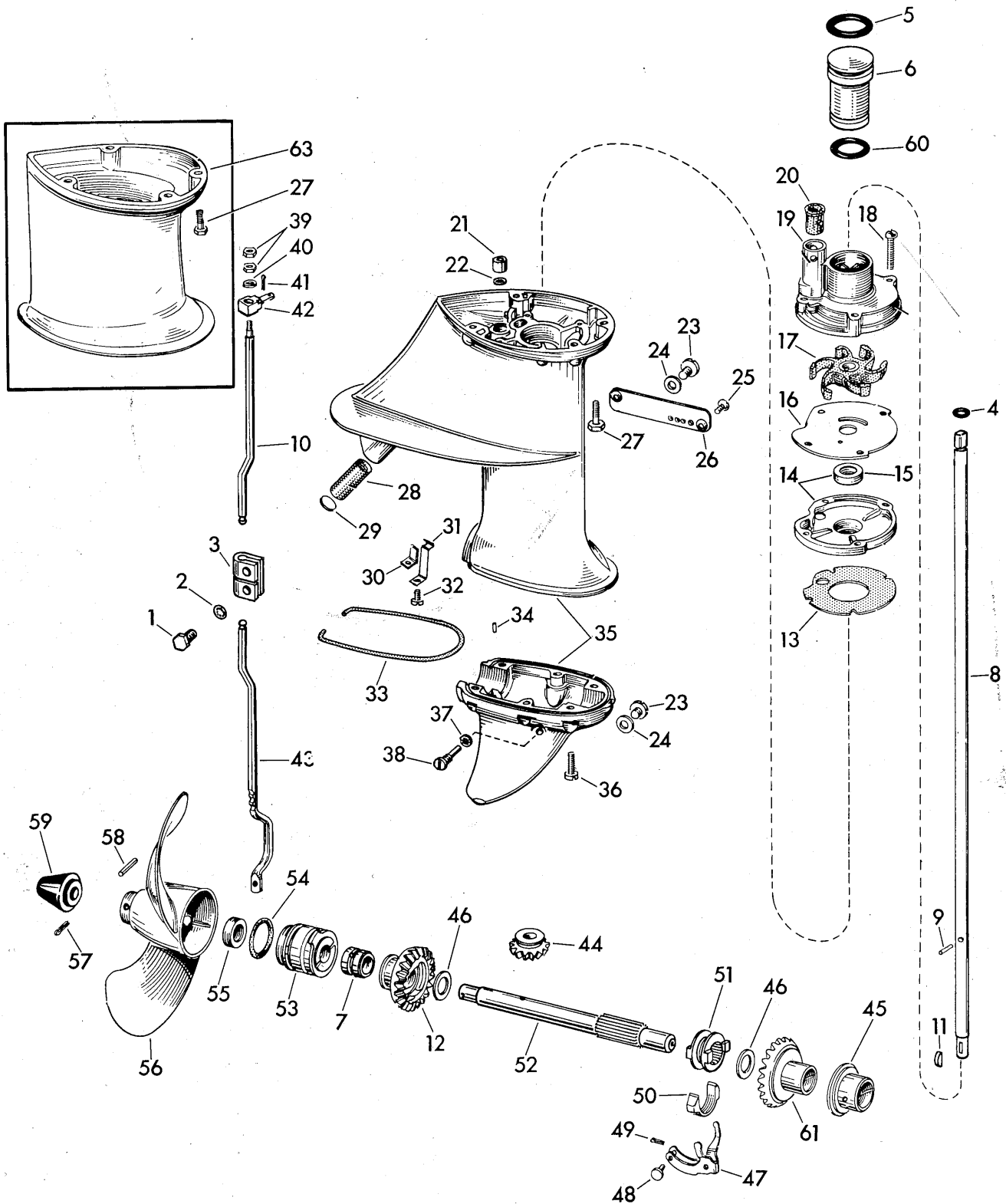
NOTE: Part No. 377467 Extension Kit for Conversion to QDL-19. See Page 13 for Additional Parts.

**ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER**

# GEAR CASE GROUP

MODEL QD-QDL-19

*Johnson*



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

# PARTS CATALOG

## GEAR CASE GROUP

MODEL QD-QDL-19

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	304024	Screw	2
2	301551	Lockwasher	2
3	303794	Connector	1
4	303067	O-Ring	1
5	301967	O-Ring - Top	1
6	305304	Spacer	1
7	303998	Bushing - Rear Reversing	1
8	305318	Driveshaft	1
9	300771	Pin	1
10	305321	Shift Rod - Upper	1
11	305720	Key	1
12	305216	Gear - Rear Reversing	1
13	303339	Gasket	1
14	377186	Bearing Housing and Bearing Assembly	1
15	303345	Seal	1
16	305303	Plate	1
17	377178	Impeller Assembly	1
18	303395	Screw	4
19	305302	Impeller Housing	1
20	302497	Grommet	2
21	303332	Bushing	1
22	301877	O-Ring	1
23	27-283	Plug	2
24	27-284	Gasket	2
25	302681	Screw	2
26	304579	Cover	1
27	302325	Screw	4
28	303331	Screen	2
29	300314	Plug	2
30	303700	Spring	1
31	303466	Spring	1
32	306479	Screw	1
33	303328	Seal	1
34	300611	Dowel Pin	1
35	376775	Gearcase, Bushing and Pin Assembly	1
36	304071	Screw	6

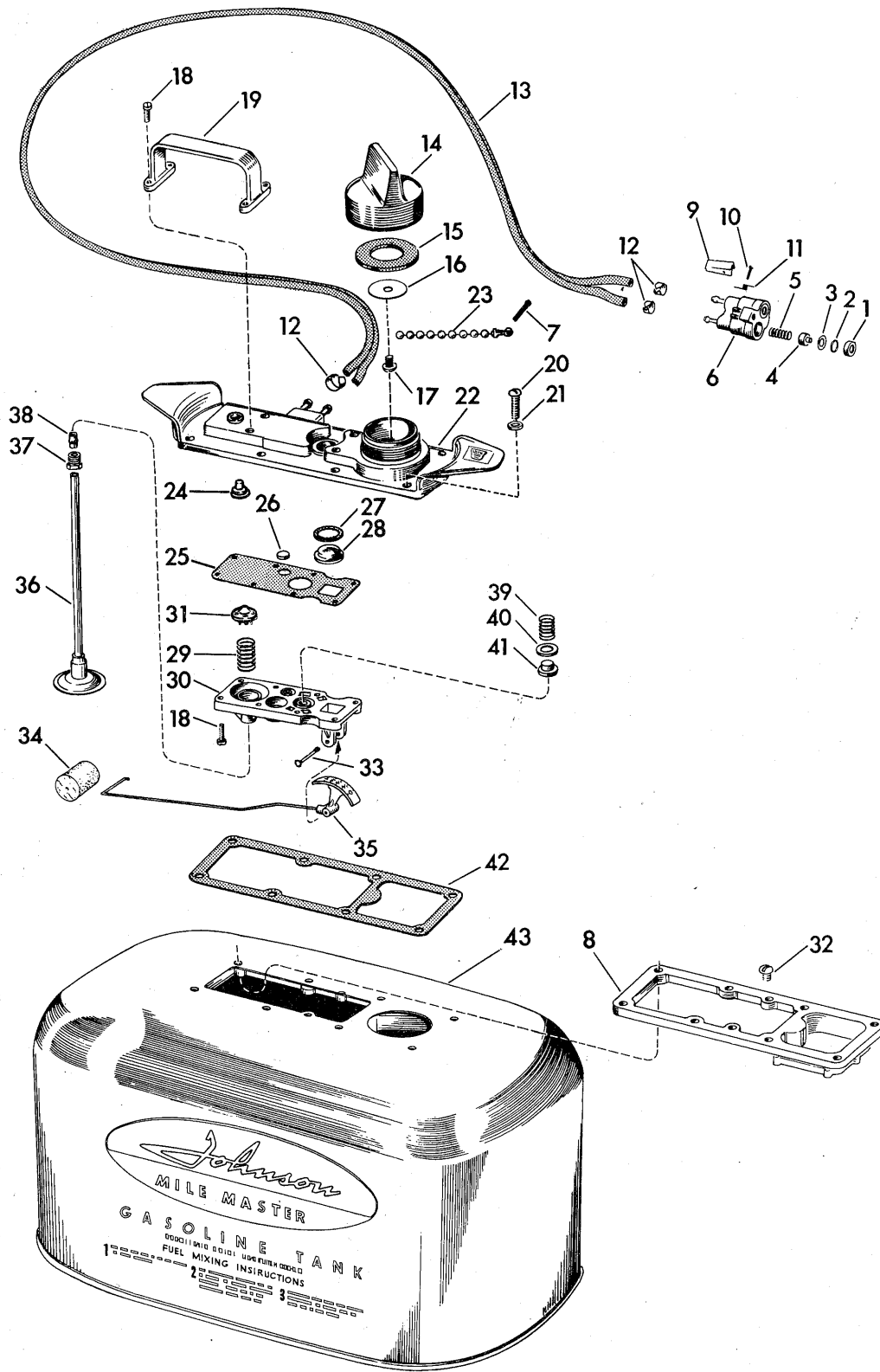
ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
37	304083	Washer	1
38	303358	Pivot Pin	1
39	306556	Nut	2
40	303701	Lockwasher	1
41	306376	Cotter Pin	2
42	303702	Connector	1
43	305319	Shift Rod - Lower	1
44	304009	Pinion Gear	1
45	303380	Bearing - Front	1
46	303361	Thrust Washer	2
47	303340	Lever	1
48	302504	Pin	1
49	306376	Cotter Pin	2
50	303381	Cradle	1
51	377458	Shift Clutch Dog Assembly	1
52	305261	Propeller Shaft	1
53	377187	Gearcase Head and Bearing Assembly	1
54	303360	O-Ring	1
55	303345	Seal	1
56	277759	Propeller	1
57	305296	Cotter Pin	1
58	203663	Drive Pin	1
59	305394	Nut	1
60	302035	O-Ring - Bottom	1
61	377152	Gear and Bushing Assembly - Front	1
MODEL QDL-19 PARTS THAT DIFFER FROM MODEL QD-19			
8	305368	Driveshaft (QDL)	1
27	302325	Screw (QDL)	4
43	305408	Shift Rod - Lower (QDL)	1
63	303672	Gearcase Extension (QDL)	1
6	305552	Spacer (QDL)	1

See Page 11 for additional Model QDL-19 Parts

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER

# FUEL TANK GROUP

MODEL QD-QDL-19



SPECIFY MODEL AND SERIAL NUMBER OF MOTOR WHEN ORDERING PARTS

# PARTS CATALOG

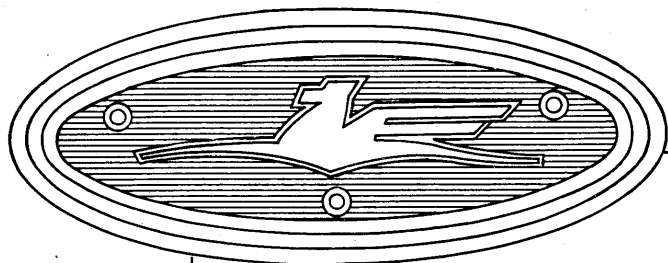
FUEL TANK GROUP

MODEL QD-QDL-19

ITEM NO.	PART NO.	NAME OF PART	QTY. PER MOTOR
1	301828	Retainer	2
2	301824	O-Ring	2
3	301827	Washer	2
4	301826	Valve	2
5	301825	Spring	2
6	375587	Fuel Connector Assembly	1
7	306372	Cotter Pin	1
8	305356	Support	1
9	301830	Lock	1
10	301832	Rivet	1
11	301829	Spring	1
12	301822	Hose Clamp	4
13	301821	Hose	1
14	375817	Filler Cap Assembly	1
15	301835	Gasket	1
16	302560	Plate	1
17	301837	Screw	1
18	306357	Screw	12
19	302570	Handle	1
20	304137	Screw	8
21	301814	Gasket	8
22	376986	Housing - Upper	1
23	301838	Chain	1
24	305713	Push Button	1
25	305715	Diaphragm	1
26	301802	Disc Valve	1
27	302571	Seal	1
28	302568	Glass	1
29	301803	Spring	1
30	302555	Housing	1
31	305714	Support Plate	1
32	306492	Screw	2
33	305821	Pin	1
34	302559	Float	1
35	375778	Indicator Assembly	1
36	375846	Foot Valve Assembly	1
37	132691	Nut	1
38	306344	Gland	1
39	302135	Spring	1
40	302137	Washer	1
41	302136	Valve	1
42	302557	Gasket	1
43	375774	Fuel Tank (Only)	1
	377331	Fuel Tank Assembly Complete	1

NOTE: Mile Master Tank Gasket Set  
Part No. 376455  
Mile Master Transfer Set  
Part No. 377247

ORDER ALL PARTS FROM YOUR JOHNSON SEA-HORSE DEALER



## **WARRANTY**

We warrant each new outboard motor of our manufacture to be free from defects in material and workmanship under normal use and service, our obligation under this warranty being limited to making good at the factory any part or parts thereof which shall, within three months after initial use, or within one year from date of original purchase, whichever first occurs, be returned to us with transportation charges prepaid, and which our examination shall disclose to our satisfaction to have been thus defective; this warranty being expressly in lieu of all other warranties and representations expressed or implied and of all other liabilities in connection with the sale or use of any motors.

This warranty shall not apply to any motor which shall have been repaired or altered outside the factory in any way so as to affect its stability, nor which has been subject to misuse, negligence or accident, or operated for racing purposes or operated in any other way than in accordance with our operating instructions. Nor does the warranty extend to repairs made necessary, by the use of inferior parts or accessories, or by the use of types of accessories not recommended by Johnson Motors.

We make no warranty in respect to trade accessories not of our manufacture, inasmuch as they are usually warranted separately by their respective manufacturers.

To make a claim under this warranty, contact the authorized Johnson dealer from whom motor was originally purchased or the nearest authorized Johnson dealer. Motors or parts thereof shipped to the factory for our inspection must show model and serial numbers, and must be shipped transportation charges prepaid.

**JOHNSON MOTORS ● WAUKEGAN, ILLINOIS ● U.S.A.**