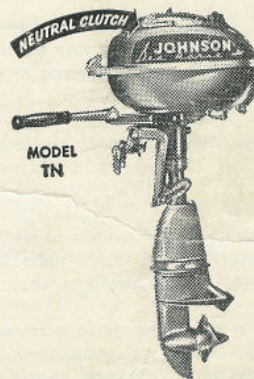


Part No. 302425

PARTS CATALOG

FOR

Models TN-25 and 26



JOHNSON MOTORS

Waukegan, Illinois, U. S. A.

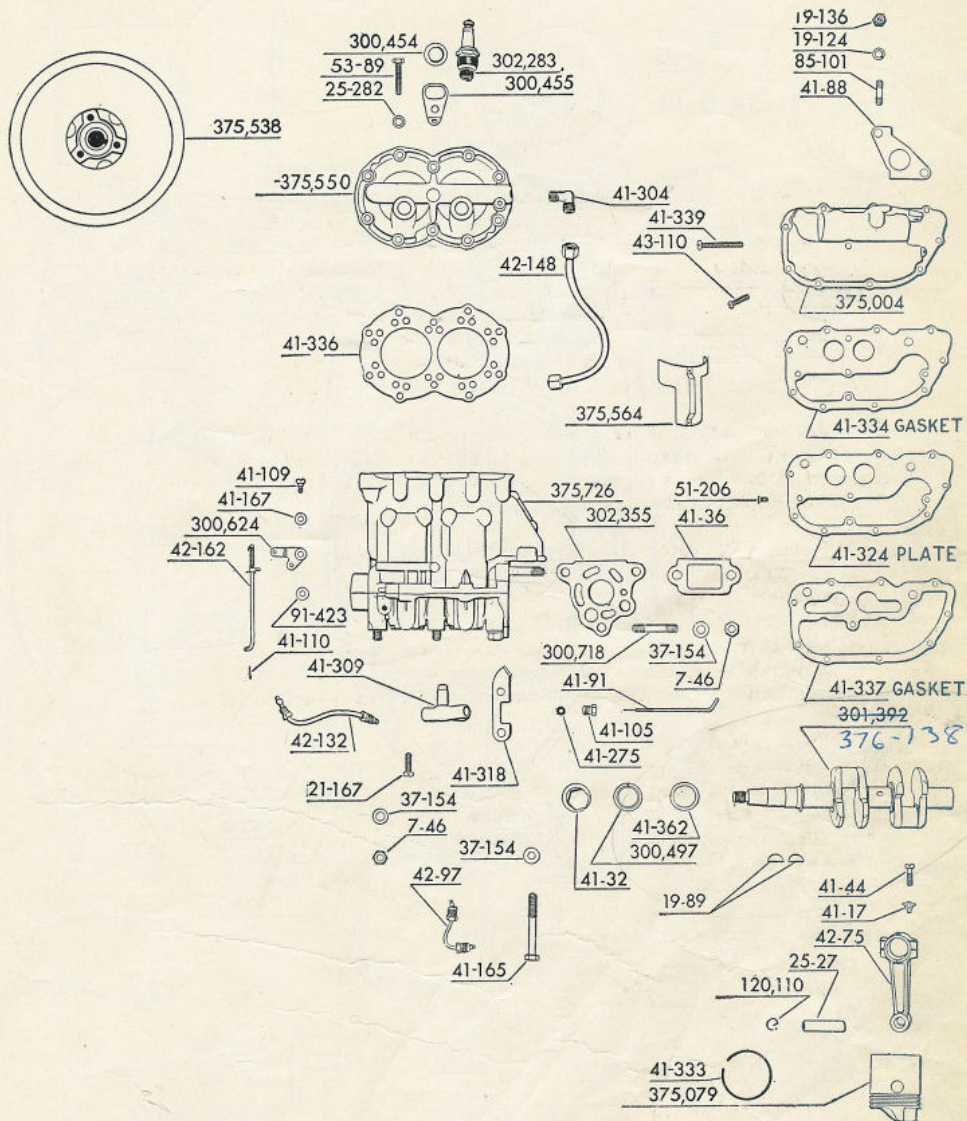
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6-15-51-1M-Key

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

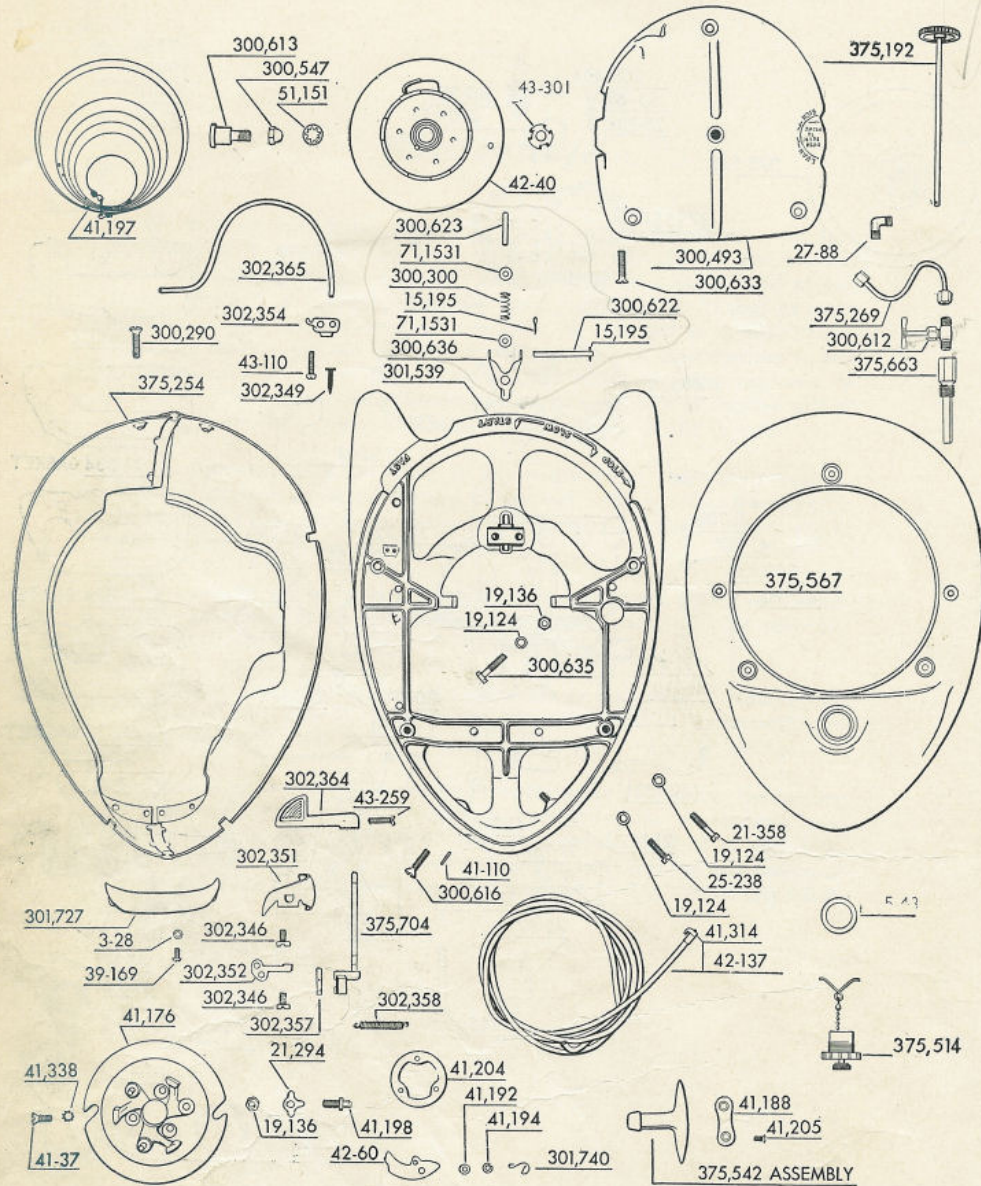
POWER HEAD PARTS



Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

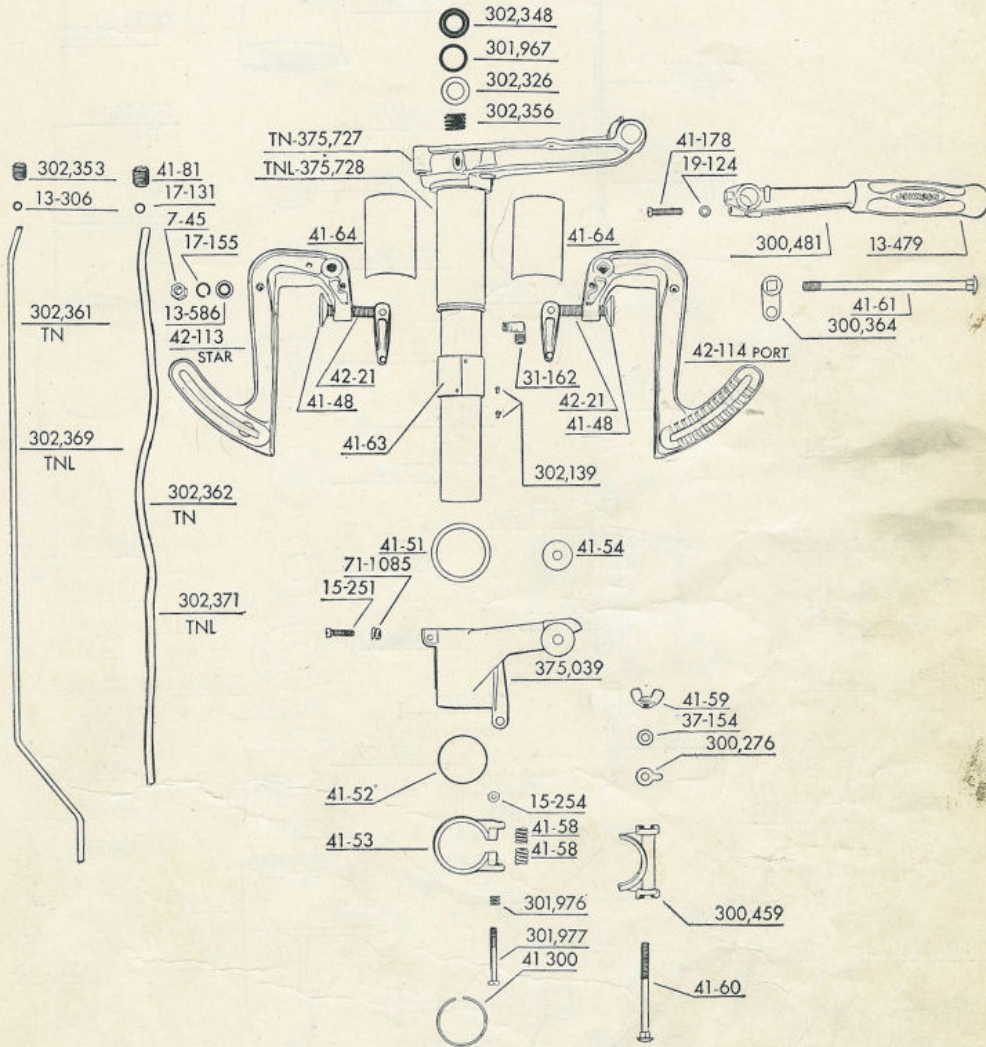
POWER HEAD PARTS



Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

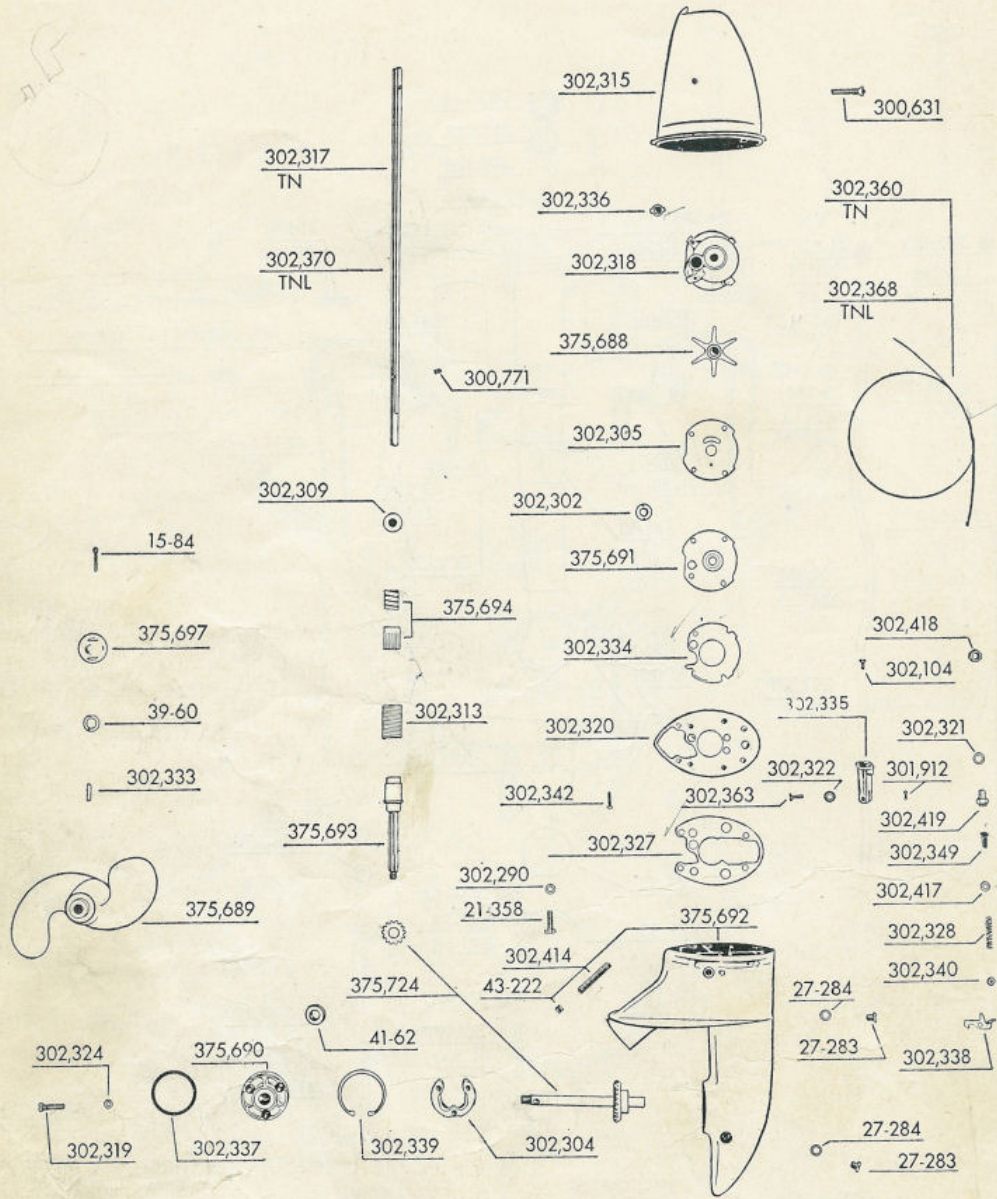
LOWER UNIT PARTS



Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

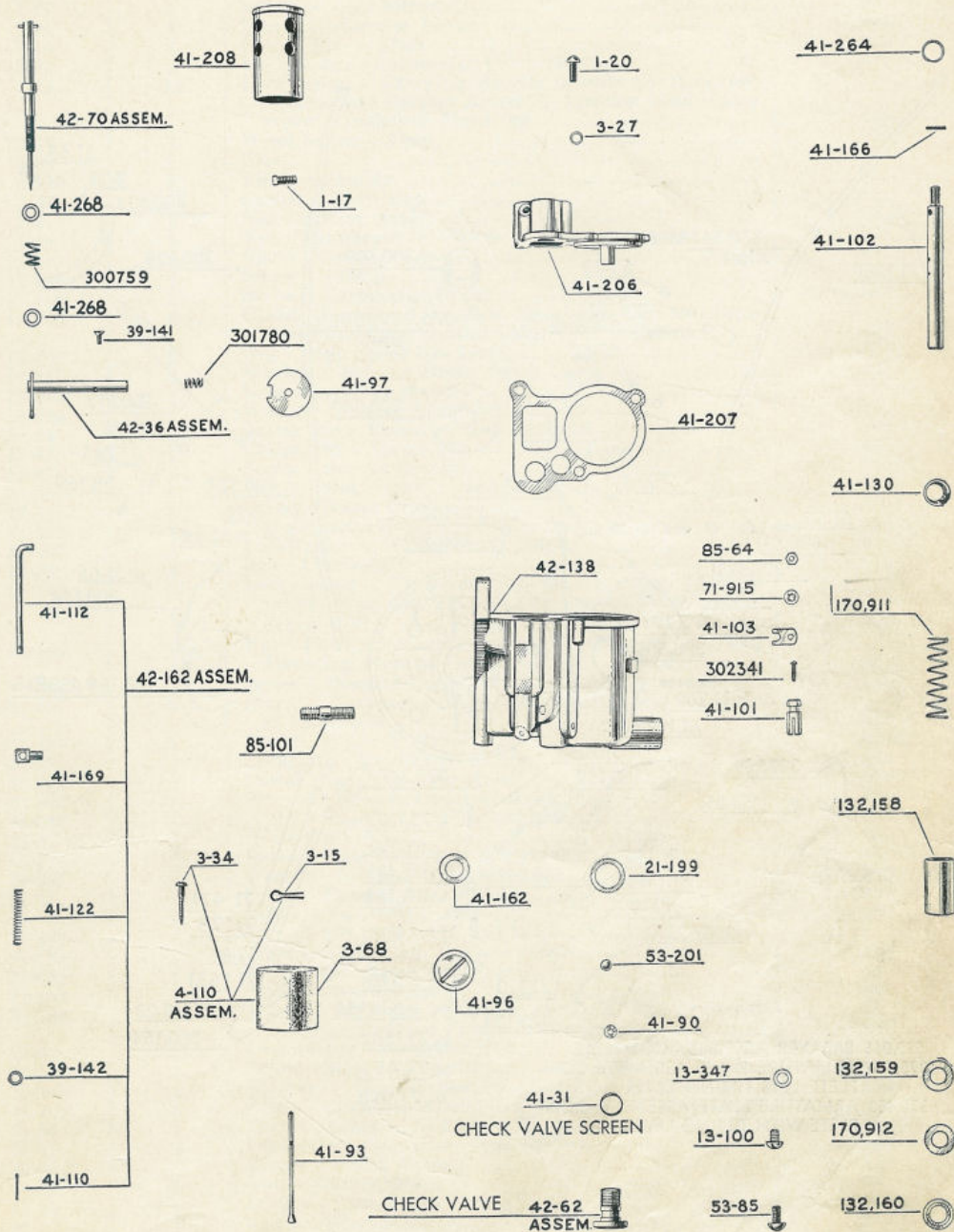
LOWER UNIT PARTS



Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

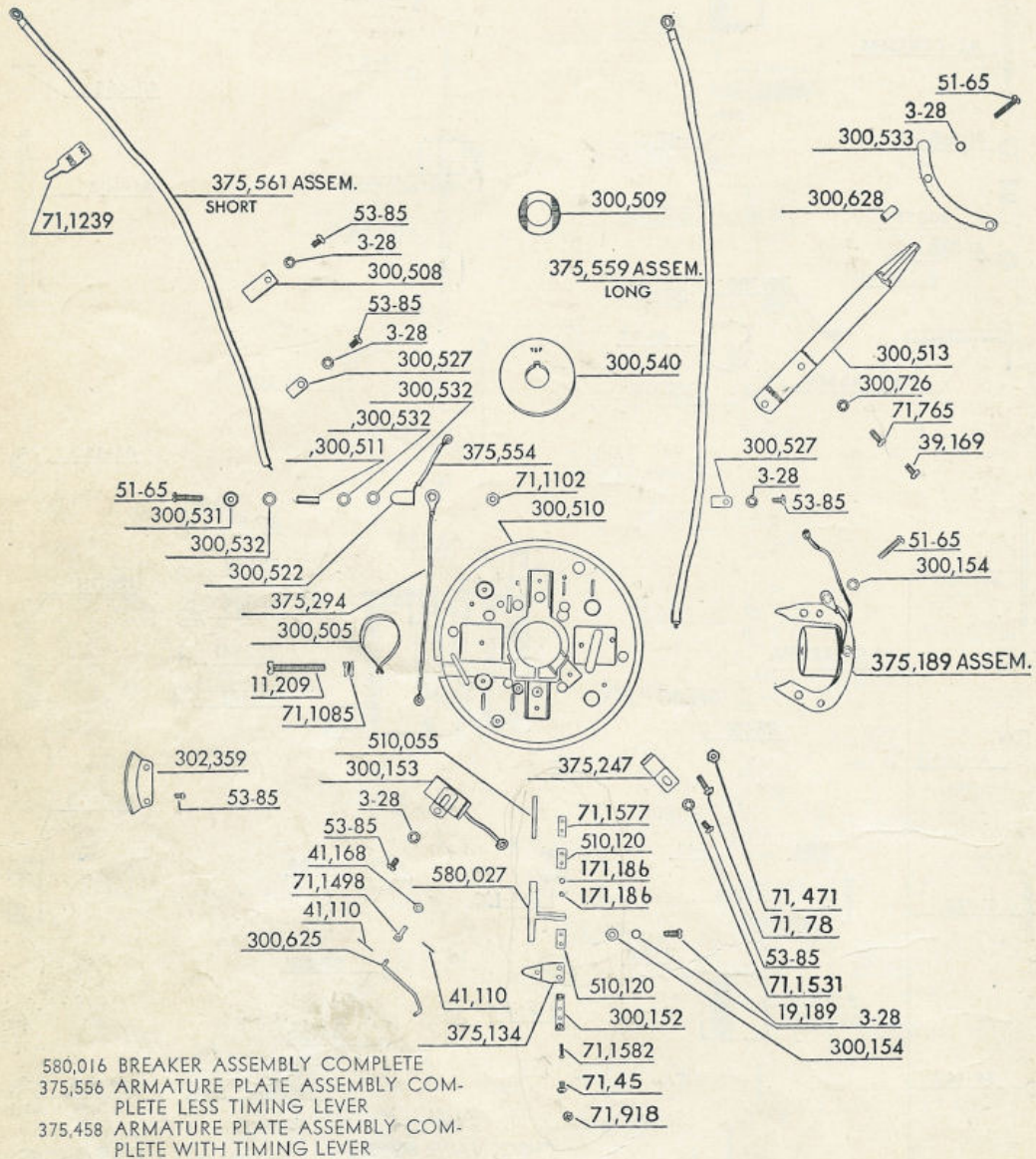
CARBURETOR PARTS



Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

MAGNETO PARTS



Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

MOTOR PARTS FOR MODEL TN

Part No.	No. Required per Motor	NAME OF PART	List Price per Piece
1-17	1	Set Srew - Air Silencer.....	.05
1-20	3	Screw Carburetor Cover025
3-15	1	Cotter Pin - Float.....	.025
3-27	3	Lockwasher - Carburetor Cover Screw.....	.025
3-28	13	Lockwasher - Carrying Handle to Side Cover Screw, Breaker and Ratchet Assembly, Ignition Lead Clamp Screw, Condenser Mounting.....	.025
3-34	1	Wood Screw - Float.....	.025
3-68	1	Float20
4-110	1	Float Assembly55
5-48	1	Gasket - Filler Cap.....	.05
7-45	1	Nut - Tilting Shaft.....	.05
7-46	3	Nut - Crankcase to Flange & Steering Bracket.....	.025
11-61	2	Gland - Gasoline Line.....	.05
11-209	1	Screw - Clamp.....	.15
13-100	2	Screw - Carburetor Drain.....	.025
13-306	6	Gland - Gasoline Line, Slow Speed Gas Line and High Speed Gas Line, Control Cable Tube to Flange.....	.025
13-307	2	Nut - High Speed Gas Line.....	.05
13-347	3	Washer - Jet and Drain Screw.....	.025
13-479	1	Grip - Steering Handle.....	.55
13-586	1	Washer - Tilting Shaft Nut.....	.05
15-84	1	Cotter Pin - Propeller Nut.....	.025
15-195	2	Cotter Pin - Hinge Pin.....	.025
15-251	1	Screw - Swivel Bracket.....	.025
15-254	1	Nut - Pilot Screw.....	.025
17-131	3	Gland - Water Pipe.....	.025
17-132	2	Nut - Water Pipe.....	.10
17-155	1	Lockwasher - Tilting Shaft Nut.....	.025
19-89	2	Key - Crankshaft.....	.025
19-124	12	Lockwasher - Carburetor Studs, Steering Handle Screw, Mounting Plate to Crankcase (Reverse Lock Screw TNL)025
19-136	6	Nut - Pawl to Starter Pulley, Carburetor Stud and Mounting Plate to Crankcase.....	.05
19-189	2	Screw - Breaker Mounting.....	.025
21-167	5	Screw - Carburetor Flange to Muffler and Cylinder to Crankcase.....	.025
21-199	1	Gasket - Check Valve.....	.025
21-294	3	Lockplate - Pawl to Dome Pin.....	.025
21-295	1	Dowel Pin - Oil Plug Hole.....	.025
21-358	4	Screw - Upper to Lower Gearcase.....	.05
21-538	4	Screw - Gas Tank to Mounting Plate.....	.05
25-27	2	Wrist Pin.....	.50
25-238	2	Screw - Mounting Plate to Cylinder.....	.05
25-282	10	Washer - Cylinder Head Screws.....	.025
27-17	1	Screw - Reverse Lock (TNL).....	.05
27-88	1	Elbow - Carburetor Gas Line.....	.20
27-283	2	Screw - Oil Plug - Fill and Drain.....	.30
27-284	2	Washer - Oil Plug, Fill and Drain.....	.025
27-308	1	Nut - Slow Speed Gas Line.....	.10
31-162	1	Elbow - Water Pipe.....	.30
37-154	10	Washer - Cylinder to Crankcase Studs, Thrust Socket Bolt Nut End and Flange to Crankcase.....	.025
39-60	1	Lockwasher - Propeller Nut.....	.10
39-141	1	Screw - Stem to Throttle.....	.025
39-142	1	Washer - Control Rod.....	.025
39-169	5	Screw - Carrying Handle to Side Covers, Timing Lever Thrust Socket (TNL).....	.025
41-16	1	Lockplate - Connecting Rod Screws.....	1.15
41-17	4	Lockplate - Connecting Rod Screws.....	.025
41-31	1	Screen - Check Valve.....	.10
41-32	1	Nut - Crankshaft.....	.35
41-36	1	Gasket - Cylinder to Flange.....	.05
41-37	3	Screw - Starter Pulley.....	.05
41-44	4	Screw - Connecting Rod.....	.05

Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

MOTOR PARTS FOR MODEL TN

Part No.	No. Required per Motor	NAME OF PART	List Price per Piece
41-45	1	Spring - Steering Handle.....	.10
41-48	2	Swivel Plate.....	.10
41-51	1	Thrust Washer - Swivel Bracket.....	.30
41-52	1	Lining - Pilot Band.....	.30
41-53	1	Pilot Band.....	.85
41-54	2	Thrust Washer.....	.05
41-55	1	Reverse Lock (TNL).....	1.00
41-58	2	Spring - Pilot Band.....	.05
41-59	1	Wing Nut - Thrust Socket Bolt.....	.45
41-60	1	Thrust Socket Bolt.....	.30
41-61	1	Bolt - Tilting Shaft.....	.20
41-62	1	Grease Retainer - Gearcase Head.....	.60
41-63	1	Lining - Thrust Socket.....	.50
41-64	2	Lining - Swivel Bracket.....	.50
41-81	1	Nut - Water Pipe - Upper.....	.15
41-88	1	Gasket - Carburetor Flange.....	.05
41-91	1	Needle Valve - Slow Speed.....	.30
41-93	1	Float Pin.....	.50
41-96	1	Screw - Plug For Float Valve.....	.10
41-97	1	Throttle Valve.....	.10
41-101	1	Sleeve - Needle Valve.....	.20
41-102	1	Plunger.....	.45
41-103	1	Fork - Plunger.....	.025
41-105	3	Nut - Gas Line Packing.....	.10
41-109	1	Screw - Bell Crank.....	.10
41-110	11	Pin - Bell Crank to Control Rod and Side Cover Screw, Swivel Control, Control Rod.....	.025
41-112	1	Control Rod - Vertical.....	.30
41-122	1	Spring - Control Rod.....	.05
41-130	1	Cup - Plunger.....	.05
41-162	1	Washer - Plug for Float Valve.....	.025
41-165	2	Screw - Flange to Cylinder.....	.05
41-167	1	Bow Washer - Bell Crank.....	.025
41-168	1	Washer - Swivel.....	.025
41-169	1	Swivel - Control Rod.....	.15
41-176	1	Starter Pulley.....	1.70
41-178	1	Screw - Steering Handle.....	.025
41-187	1	Oil Line - Return.....	.15
41-188	1	Plate - Rope Handle.....	.05
41-192	3	Washer - Equalizer.....	.025
41-194	3	Snap Ring - Pawl Pin.....	.025
41-197	1	Main Starter Spring.....	1.10
41-198	3	Pin - Pawl to Dome.....	.35
41-204	1	Equalizer - Starter.....	.05
41-205	2	Screw - Clamp Plate to Handle.....	.025
41-206	1	Cover - Carburetor.....	1.25
41-207	1	Gasket - Carburetor Cover.....	.05
41-208	1	Air Silencer.....	.35
41-219	1	Wrench.....	.30
41-264	1	Washer - Pump Plunger.....	.025
41-268	2	Washer - Needle Valve Spring.....	.025
41-275	3	Packing - Slow Speed Needle Valve.....	.025
41-300	1	Snap Ring - Flange and Steering Bracket.....	.05
41-304	1	Elbow - Water Tube.....	.35
41-309	1	Slow Speed Intake.....	1.40
41-314	1	Anchor - Starter Cord.....	.30
41-318	1	Support - Slow Speed Needle.....	.05
41-324	1	Plate - Muffler to Cylinder.....	.85
41-328	6	Stud - Cylinder to Crankcase.....	.10
41-333	6	Piston Rings.....	.35
41-334	1	Gasket - Plate to Muffler.....	.10
41-336	1	Gasket - Cylinder Head.....	.15
41-337	1	Gasket - Plate to Cylinder.....	.10
41-338	3	Lockwasher - Starter Pulley Screw.....	.025
41-339	1	Screw - Muffler - Long.....	.025

Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

MOTOR PARTS FOR MODEL TN

Part No.	No. Required per Motor	NAME OF PART	List Price per Piece
41-340	1	Socket Wrench.....	.50
41-362	1	Oil Slinger025
42-21	2	Clamp Screw and Handle Assembly.....	.60
42-36	1	Throttle Arm and Shaft.....	.50
42-40	1	Starter Pulley and Ratchet Assembly.....	2.10
42-60	3	Pawl and Post Assembly.....	.30
42-62	1	Check Valve.....	1.10
42-70	1	Needle Valve - High Speed.....	.75
42-75	2	Connecting Rod and Lockplate Assembly.....	2.75
42-87	1	Starter Pulley and Pawl Pin Assembly.....	3.60
42-97	1	Oil Line Assembly - Return.....	.45
42-113	1	Stern Bracket and Clamp Screw Assembly - Star.....	2.75
42-114	1	Stern Bracket and Clamp Screw Assembly - Port.....	2.75
42-132	1	Gasoline Line Assembly - Slow Speed.....	.50
42-136	1	Carburetor Complete.....	15.75
42-137	1	Starting Cord and Anchor Assembly.....	1.95
42-138	1	Carburetor Body and Plug.....	4.95
42-147	2	Piston, Connecting Rod and Ring Assembly.....	7.45
42-148	1	Water Line Assembly - Outlet.....	.60
42-162	1	Control Rod - Spring and Swivel Assembly.....	.60
43-90	1	Screw - Plug Float Pin.....	.10
43-110	11	Screw - Muffler - Short, Cap to Mounting Plate.....	.025
43-128	1	Feeler Gauge.....	.10
43-222	1	Plug - Gearcase - Lower.....	.025
43-252	1	Handle - Socket Wrench.....	.20
43-259	1	Screw - Control Handle to Shaft.....	.025
43-301	1	Washer - Shoulder Screw.....	.05
51-65	7	Screw - Lamination & Stop Switch Mounting and Ratchet Mounting.....	.025
51-151	1	Washer - Shoulder Screw.....	.025
51-206	4	Screw - Muffler to Plate.....	.025
53-85	9	Screw - Stop to Armature Plate, Jet, Condenser, Oiler and Lead Clamp Mounting.....	.025
53-89	10	Screw - Cylinder Head to Cylinder.....	.05
71-45	4	Screw - Bar Nut.....	.025
71-78	2	Screw - Ground.....	.025
71-471	2	Nut - Ground.....	.025
71-765	1	Screw - Timing Lever.....	.025
71-915	1	Lockwasher - Plunger Nut.....	.025
71-918	4	Lockwasher - Shakeproof - Terminal Bar Screw.....	.025
71-1085	2	Spring - Swivel Bracket, Clamp Screw.....	.10
71-1102	1	Nut - Stop Switch.....	.025
71-1239	1	Marker - High Tension Lead.....	.05
71-1498	1	Swivel Control.....	.15
71-1531	4	Washer - Oiler Mounting, Ratchet Spring, Stop Switch.....	.025
71-1577	2	Bar Nut - Terminal - Breaker.....	.10
71-1582	4	Screw - Terminal Bar.....	.025
85-64	1	Nut - Plunger to Fork.....	.025
85-101	1	Stud - Carburetor to Cylinder and Muffler to Crankcase.....	.10
91-423	1	Washer - Bell Crank.....	.025
120110	4	Lockring - Wrist Pin.....	.025
132158	1	Sleeve - Plunger.....	.45
132159	1	Packing Washer - Top.....	.05
132160	1	Packing Washer - Bottom.....	.05
170911	1	Spring - Plunger.....	.025
170912	2	Packing Washer - Leather.....	.025
171186	4	Insulation Bushing - Breaker - Center.....	.025
300152	2	Bar Washer - Breaker.....	.025
300153	2	Condenser.....	.90
300154	4	Washer - Breaker and Lamination Screw.....	.025
300276	1	Lockplate - Port - Stern Bracket.....	.10
300290	2	Screw - Side Cover to Mounting Plate - Front.....	.05
300300	1	Spring - Ratchet Lever.....	.05
300346	1	Pin Adjusting Rod To Sleeve.....	.025

Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

MOTOR PARTS FOR MODEL TN

Part No.	No. Required per Motor	NAME OF PART	List Price per Piece
300364	1	Link - Safety Chain.....	.05
300454	1	Grommet - Ignition Leads.....	.05
300455	1	Anchor - Ignition Leads.....	.05
300459	1	Thrust Socket.....	1.00
300481	1	Steering Handle.....	1.10
300493	1	Starter Housing.....	4.15
300497	1	Lockwasher -Crank shaft Nut.....	.025
300508	1	Bearing Shim - Armature Plate.....	.10
300505	1	Clamp - High Tension Lead.....	.025
300509	1	Washer - Rotor Holding.....	.10
300510	1	Armature Plate Casting.....	3.05
300511	1	Tubing - Insulation Stop Switch.....	.05
300513	1	Timing Lever.....	.60
300522	1	Contact - Stop Switch.....	.05
300527	2	Clamp - High Tension Leads.....	.025
300531	1	Cup Washer - Stop Switch.....	.025
300532	3	Washer - Insulation - Stop Switch.....	.05
300533	1	Ratchet - Armature Plate.....	.10
300540	1	Rotor.....	3.85
300547	1	Nut - Starter - Acorn.....	.20
300612	1	Shut-Off Valve.....	.85
300613	1	Shoulder Screw - Starter.....	.30
300616	2	Screw - Side Cover to Mounting Plate.....	.10
300622	1	Ratchet Pin.....	.15
300623	1	Spring Pin.....	.025
300624	1	Bell Crank - Carburetor.....	.05
300625	1	Control Rod - Horizontal.....	.30
300628	2	Spacer - Ratchet Mounting.....	.05
300631	1	Clamp Screw - Gearcase.....	.20
300633	3	Screw - Housing and Cover to Gas Tank.....	.05
300635	2	Screw - Mounting Plate to Crankcase.....	.05
300636	1	Pawl - Armature Plate Ratchet.....	.20
300661	1	Nut - Slow Speed Gas Line.....	.10
300705	1	Transfer - Star.....	Net .35
300706	1	Transfer - Port.....	Net .35
300726	2	Lockwasher - Timing Lever Screw.....	.025
300759	1	Spring - High Speed Needle.....	.025
300771	1	Pin - Impeller to Driveshaft.....	.025
301392	1	Crankshaft.....	13.75
301539	1	Mounting Plate.....	10.50
301718	3	Stud - Crankcase to Flange & Steering Bracket.....	.15
301727	1	Carrying handle.....	.55
301740	3	Spring - Starter Pawl.....	.05
301780	1	Spring - Throttle Arm.....	.025
301912	1	Cotter Pin - Pivot Pin.....	.025
301967	1	O-ring - Crankshaft Seal - Lower.....	.10
301976	1	Spring - Pilot Band.....	.10
301977	1	Screw - Pilot Band.....	.05
302104	2	Screw - Plate to Clutch Lever Bracket.....	.025
302139	2	Rivet - Lining - Thrust Socket.....	.025
302283	2	Spark Plug (Use Part No. 200322).....	.80
302290	4	Lockwasher - Upper to Lower Gearcase Screw.....	.025
302302	1	Seal - Bearing Housing.....	.90
302304	1	Nut Plate - Gearcase Head.....	.35
302305	1	Plate - Impeller Housing.....	.35
302309	1	Retainer - Clutch.....	.20
302313	1	Spring - Clutch.....	.65
302315	1	Gearcase - Upper.....	4.15
302317	1	Driveshaft.....	7.45
302318	1	Impeller Housing.....	2.75
302319	3	Screw - Gearcase Head.....	.10
302320	1	Plate - Lower to Upper Gearcase.....	1.80
302321	1	Gasket - Plate to Seal Housing.....	.025
302322	1	Bow Washer - Pivot Pin - Clutch Lever.....	.10
302324	3	Washer - Gearcase Head Screw.....	.025

Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

MOTOR PARTS FOR MODEL TN

Part No.	No. Required per Motor	NAME OF PART	List Price per Piece
302326	1	Washer - Crankshaft Seal - Lower.....	.025
302327	1	Gasket - Lower Gearcase to Plate.....	.10
302328	1	Spring - Clutch Lever.....	.05
*302329	1	O-ring - Control Cable Tube Seal.....	.10
*302330	1	Guide Screw - Control Cable Tube.....	.15
*302331	1	Seal Housing - Control Cable Tube.....	.15
302333	1	Drive Pin.....	.05
302334	1	Gasket - Bearing Housing to Plate.....	.05
302335	1	Bracket - Clutch Lever.....	.55
302336	1	Grommet - Water Tube to Impeller Housing.....	.05
302337	1	O-ring - Gearcase Head.....	.10
302338	1	Lever - Clutch.....	.10
302339	1	Retainer Ring - Gearcase Lower.....	.55
302340	1	Washer - Spring to Clutch Lever.....	.05
302341	1	Screw - Sleeve to adjustment Rod.....	.025
302342	4	Screw - Plate to Impeller Housing.....	.05
302346	3	Screw - Control Cable Clamp & Lock to Control Shaft	.025
302348	1	Seal - Crankshaft - Lower.....	.35
302349	2	Grommet - Control Cable to Mounting Plate and	
		Lower Gearcase.....	.05
302351	1	Lock - Control Shaft.....	.45
302352	1	Clamp - Control Cable.....	.40
302353	1	Nut - Control Cable Tube to Flange.....	.05
302354	1	Cap - Upper Control Tube to Mounting Plate.....	.10
302355	1	Gasket - Power Head to Lower Unit.....	.10
302356	1	Spring - Crankshaft Seal - Lower.....	.10
302357	1	Pin - Lever to Cable Clamp.....	.05
302358	1	Spring - Cable Clamp Pin to Cap.....	.15
302359	1	Stop - Control Shaft Lock Armature Plate.....	.20
302360	1	Control Cable.....	1.40
302361	1	Tube - Control Cable - Lower.....	.55
302362	1	Water Tube - Inlet.....	.55
302363	1	Pivot Pin - Clutch Lever.....	.025
302364	1	Control Handle.....	.65
302365	1	Tube - Control Cable - Upper.....	.40
302366	1	Transfer - Oiling and Starting Instructions.....	N/C
302368	1	Control Cable - Clutch - Long (TNL).....	1.40
302369	1	Tube - Control Cable - Lower (TNL).....	.65
302370	1	Driveshaft - Long (TNL).....	8.25
302371	1	Water Tube - Inlet (TNL).....	.85
302414	1	Screen - Water Intake.....	.20
302417	1	Washer - Grommet to Clutch Lever Spring.....	.025
302418	1	Nut - Guide Screw.....	.05
302419	1	Guide Screw - Control Cable Tube.....	.20
375004	1	Manifold Plate and Gasket Assembly.....	6.35
375039	1	Swivel Bracket & Screw Assembly.....	4.15
375079	2	Piston and Lockring Assembly.....	3.05
375134	2	Spring and Point Assembly.....	.35
375189	2	Coil and Core Assembly.....	5.80
375192	1	Adjusting Rod and Knob Assembly.....	.60
375247	1	Oiler Assembly.....	.10
375254	1	Shroud, Carrying Handle and Strip Assembly.....	7.45
375265	1	Starter Housing Assembly.....	11.50
375267	1	Stern Bracket and Thrust Socket Assembly.....	8.55
375269	1	Gasoline Line - High Speed.....	.50
375294	1	Lead - Breaker to Switch - Long.....	.30
375295	2	Terminal Assembly - Ignition Leads.....	.10
375297	1	Steering Handle and Grip Assembly.....	1.95
375458	1	Armature Plate Assembly Complete - With Timing	
		Lever.....	24.75
375514	1	Filler Cap Assembly - Gas Tank.....	1.65
375538	1	Flywheel.....	5.80
375542	1	Handle Assembly - Starter.....	.65
375550	1	Cylinder Head.....	3.85
375554	1	Lead - Breaker to Switch - Short.....	.20

* These parts used only on Model TN-25

Order All Parts from Nearest Service Station or Dealer

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

MOTOR PARTS FOR MODEL TN

Part No.	No. Required per Motor	NAME OF PART	List Price per Piece
375556	1	Armature Plate Assembly Complete - Less Timing Lever	24.00
375559	1	High Tension Lead Assembly - Short.....	.60
375561	1	High Tension Lead Assembly - Long.....	.60
375564	1	Deilector Assembly50
375567	1	Gasoline Tank and Filler Cap Assembly.....	16.50
375663	1	Connector and Filter Cap Assembly.....	1.40
375688	1	Impeller and Insert Assembly.....	1.10
375689	1	Propeller and Bushing Assembly.....	3.05
375690	1	Gearcase Head and Bearing.....	2.20
375691	1	Bearing Housing and Bearing Assembly.....	2.75
375692	1	Gearcase - Lower - and Plug Assembly.....	14.00
375693	1	Pinion Shaft and Clutch Pilot Assembly.....	6.90
375694	1	Spring and Sleeve Assembly - Shock Absorber.....	2.75
375697	1	Propeller Nut Assembly.....	.75
375704	1	Control Shaft and Lever Assembly.....	.90
375717	1	Tool Kit Assembly.....	Net 1.00
375724	1	Propeller Shaft, Gear and Pinion Assembly.....	9.90
375725	1	Lower Unit Complete With Propeller.....	77.00
375726	1	Cyinder and Crankcase Assembly.....	38.50
375727	1	Driveshaft Casing, Water Tube and Control Tube Assembly	16.50
375728	1	Driveshaft Casing, Water Tube and Control Tube Assembly (TNL)	17.50
375729	1	Lower Unit Complete With Propeller (TNL).....	82.50
510055	2	Push Rod - Breaker.....	.35
510120	4	Insulation Strip - Breaker.....	.05
510126	3	Washer (Swaged) Insulation - Stop Switch.....	.05
580016	2	Breaker Assembly Complete.....	2.75
580027	2	Breaker Bracket and Point Assembly.....	1.30

Order All Parts from Nearest Service Station or Dealer

Notes: